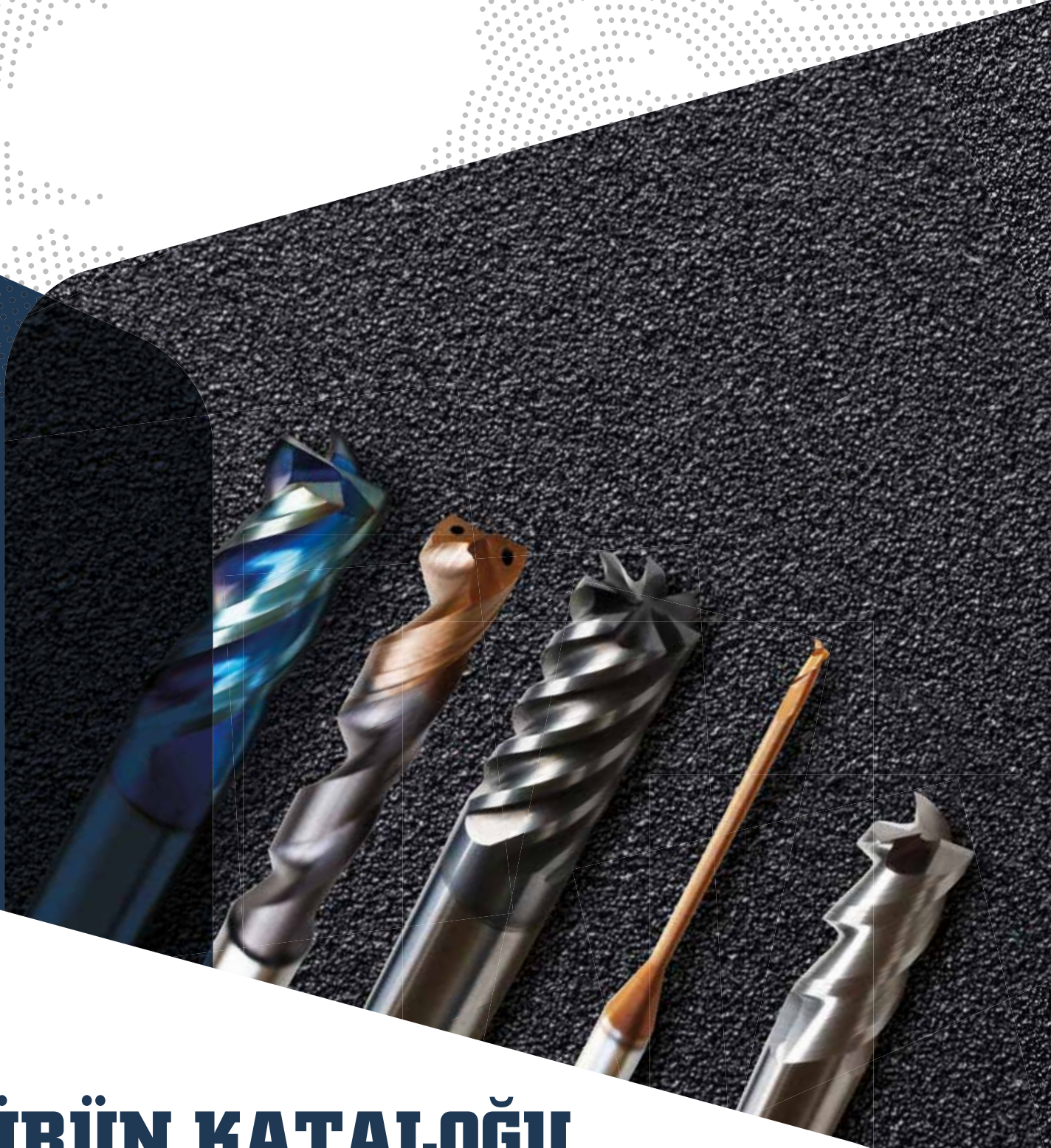


ANKA-CUT
CUTTING TOOLS



ÜRÜN KATALOĞU



Genel
Mühendislik



Kalıpcılık



Havacılık
& Uzay



Savunma



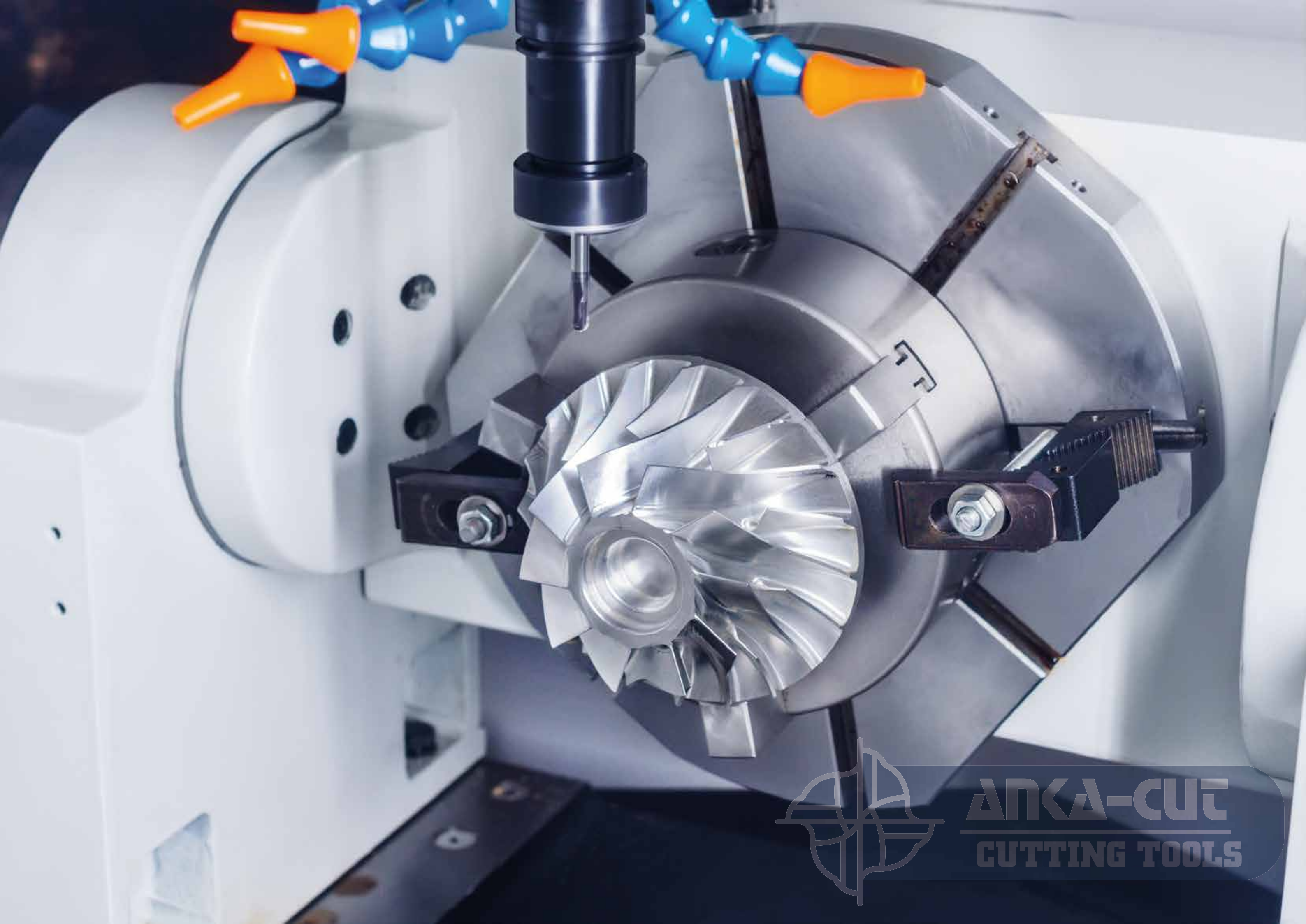
Otomotiv



Medical



Enerji



ANKA-CUT
CUTTING TOOLS

HAKKIMIZDA



Kesici Takım Sektöründe 15 yılı aşkın süredir. Bilgi birikimlerini doğru ve objektif çözümler ile uygulamaktadır.

Bu tecrübeyi kendi üretim tesisinde ürettiği ANKACUT ile Yerli üretimde var olmanın haklı grurunu yaşayarak üretime hız kesmeden Standart ve özel karbür takım imalatına yatırımları ile devam ediyor ANKACUT kaliteli üretim ve hizmeti sizlere sunmak için var olmuştur.

Siz değerli iş ortaklarımızın beklentilerini analiz

etmek ve bu doğrultuda çözümler

sunmak amacıyla olan ANKACUT

uzman ekibi ile çalışmayı

projelendirir ve sizlerin bilgisine

sunar. Bütün bunların

beraberinde gelen koşulsuz

müşteri memnuniyeti bizleri

sizlere hizmette daha iyiyi

sunmak için motive eder ve

bu doğrultuda çalışmaya

iter. Profesyonellikten ödün

vermeyen firmamız, asli

görevinin Sizlere doğru

ve kaliteli ürün üretmek

olduğunu çok iyi bilmekte ve

çalışmalarıyla da, bu konudaki

kararlılığını sürdürmektedir.



VIZYON & MİSYON

VİZYON;

Farklılıklar yaratarak uzman kadro ile bütünleşip en çok tercih edilen marka olmak..

MİSYON;

Rekabetçi ve sürdürülebilir büyüme potansiyeli olan bütüncül kalite anlayışı içerisinde sınır tanımadan hizmet sunmak.



ÜRÜN

KODU

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SAYFA



STRONG-P/PL

3-20

✓



STRONG-PX

3-20

✓

✓

✓

STRONG-PPX
PREMIUM

3-20

✓



STRONG-P ECO

3-20

✓



STRONG-PCR

3-20

✓



STRONG-PLCR

3-20

✓



STRONG-M/ML

3-20

✓

✓

20



STRONG-PB2

3-20

✓

✓

✓

✓

✓

22



STRONG-PB4

3-20

✓

✓

✓

✓

✓

24



STRONG-PF

6-20

✓

26

ÜRÜN

KODU

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SAYFA



STRONG-KT

6-20

✓



STRONG-HRS

3-20

✓



STRONG-HFCR

4-12

✓

✓

✓

✓

32



STRONG-MT

0.5-2.5

✓

✓

✓

✓

✓

✓

34



STRONG-MTR

0.5-2

✓

✓

✓

✓

✓

✓

36



STRONG-PBA

1-5

✓

✓

✓

✓

✓

38



STRONG-TCR

4.5-8

✓

✓

✓

✓

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✓

40



STRONG-PKF

3-20

✓

✓

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✓

✓

✓

42



STRONG-N2

3-20

✓

44



STRONG-N3

3-20

✓

46

ÜRÜN

KODU

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SAYFA



STRONG-NL

6-20

✓

48



STRONG-NB-2

4-20

✓

50



STRONG-NBL

3-20

✓

52



STRONG-DRILL-D3

3-20

✓

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✓

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✓

54



STRONG-DRILL-D3-C

3-20

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62



STRONG-DRILL-DKM3

3-20

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70



STRONG-DRILL-D5

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STRONG-DRILL-D5-C

3-20

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STRONG-DRILL-DKM5

3-20

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94



STRONG-D8-C

3-20

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102

STRONG-P/PL



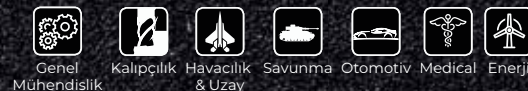
CHATTER FREE

Alaşımlı ve alaşımsız çelik malzemelerde yüksek performans sağlaması için üretildi.

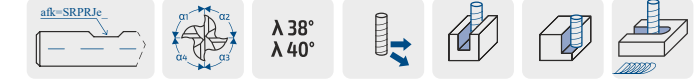
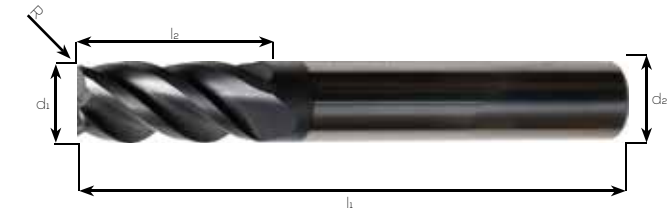
Ürün Hakkında

Kenar işleme operasyonlarında 2.5XD işlemede kazanç sağlar. Kaba ve finish işleme için uygundur.

Üretim maliyetlerinizi aşağı çekmekte kararlıyız!



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KOD	KAPLAMA	d1	l1	l2	d2
STRONG P403050	AlCrXN	3	55	8	6
STRONG P404055	AlCrXN	4	55	10	6
STRONG P405055	AlCrXN	5	55	13	6
STRONG P406055	AlCrXN	6	55	13	6
STRONG P408063	AlCrXN	8	63	19	8
STRONG P410072	AlCrXN	10	72	22	10
STRONG P412082	AlCrXN	12	82	30	12
STRONG P414082	AlCrXN	14	82	30	14
STRONG P416092	AlCrXN	16	92	32	16
STRONG P416100	AlCrXN	16	100	40	16
STRONG P418100	AlCrXN	18	100	40	18
STRONG P420105	AlCrXN	20	104	40	20

KOD	KAPLAMA	d1	l1	l2	d2
STRONG PL403082	AlCrXN	3	82	15	3
STRONG PL403110	AlCrXN	3	110	15	3
STRONG PL404082	AlCrXN	4	82	20	4
STRONG PL404110	AlCrXN	4	110	20	4
STRONG PL405082	AlCrXN	5	82	25	5
STRONG PL405110	AlCrXN	5	110	25	5
STRONG PL406082	AlCrXN	6	82	25	6
STRONG PL406110	AlCrXN	6	110	30	6
STRONG PL406150	AlCrXN	6	150	40	6
STRONG PL408082	AlCrXN	8	82	30	8
STRONG PL408110	AlCrXN	8	110	40	8
STRONG PL408150	AlCrXN	8	150	45	8
STRONG PL410110	AlCrXN	10	110	45	10
STRONG PL410150	AlCrXN	10	150	55	10
STRONG PL412110	AlCrXN	12	110	45	12
STRONG PL412150	AlCrXN	12	150	55	12
STRONG PL414150	AlCrXN	14	150	60	14
STRONG PL416150	AlCrXN	16	150	70	16
STRONG PL418150	AlCrXN	18	150	70	18
STRONG PL420150	AlCrXN	20	150	70	20

STRONG-PX



CHATTER FREE

Çeliğe Tutkulu Bir Ürün Olarak Tasarlandı,
Eşsiz Deneyimine Hayran Olacaksınız!

Ürün Hakkında

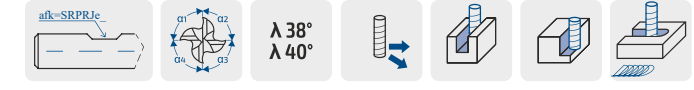
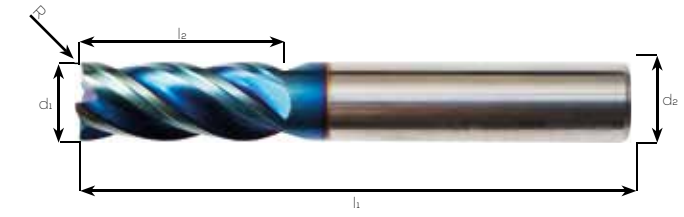
Hem sert hem yumuşak malzemelerde yüksek performans sağlar. Kenar ve slot operasyonlarında 2XD işleme uygundur. Kaba ve finish işlemeye uygundur.

Üretim maliyetlerinizi aşağı çekmekte kararlıyız!



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STRONG-PX



KOD	KAPLAMA	d1	l1	l2	d2
STRONG PX403055	AlCrXN	3	55	8	6
STRONG PX404055	AlCrXN	4	55	10	6
STRONG PX405055	AlCrXN	5	55	13	6
STRONG PX406055	AlCrXN	6	55	13	6
STRONG PX408063	AlCrXN	8	63	19	8
STRONG PX410072	AlCrXN	10	72	22	10
STRONG PX412072	AlCrXN	12	72	30	12
STRONG PX412082	AlCrXN	12	82	30	12
STRONG PX414082	AlCrXN	14	82	30	14
STRONG PX416092	AlCrXN	16	92	32	16
STRONG PX416100	AlCrXN	16	100	40	16
STRONG PX418100	AlCrXN	18	10	40	18
STRONG PX420105	AlCrXN	20	104	40	20

STRONG-PPX PREMIUM



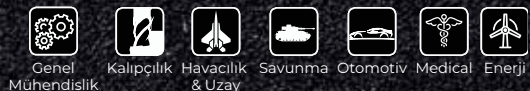
CHATTER FREE

Tek başına bu yolda.

Ürün Hakkında

Yüksek alaşımlı 45-50 HRC malzemeler için üretilmiştir. Kaba operasyona uygundur.

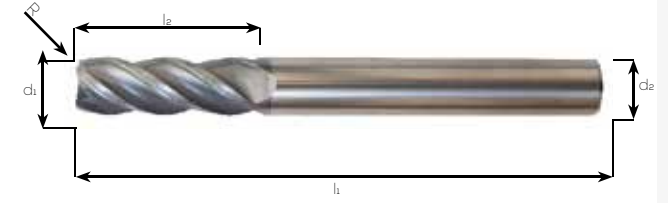
Üretim maliyetlerinizi aşağı çekmekte kararlıyız!



STRONG-P

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STRONG-PPX



P	M	K	N	S	H						
☒	☐	☐	☐	☐	☐						
KOD	KAPLAMA	d1	l1	l2	d2						
STRONG PPX403050	AlCrXN	3	55	8	6						
STRONG PPX404055	AlCrXN	4	55	10	6						
STRONG PPX405055	AlCrXN	5	55	13	6						
STRONG PPX406055	AlCrXN	6	55	13	6						
STRONG PPX408063	AlCrXN	8	63	19	8						
STRONG PPX410072	AlCrXN	10	72	22	10						
STRONG PPX412082	AlCrXN	12	82	30	12						
STRONG PPX414082	AlCrXN	14	82	30	14						
STRONG PPX416100	AlCrXN	16	100	40	16						
STRONG PPX420105	AlCrXN	20	104	40	20						



STRONG-PPX

STRONG-P ECO

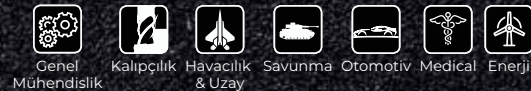


CHATTER FREE

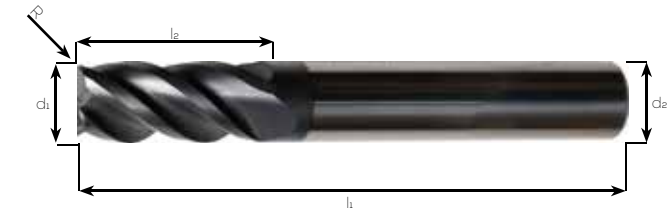
Ürün Hakkında

Yüksek alaşımlı 45-50 HRC malzemeler için üretilmiştir. Kaba operasyona uygundur.

Üretim maliyetlerinizi aşağı çekmekte kararlıyız!



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KOD	KAPLAMA	d1	l1	l2	d2
STRONG P403050	AlCrN	3	50	8	3
STRONG P404050	AlCrN	4	50	10	4
STRONG P405055	AlCrN	5	55	13	5
STRONG P406055	AlCrN	6	55	13	6
STRONG P408063	AlCrN	8	63	19	8
STRONG P410072	AlCrN	10	65	20	10
STRONG P412072	AlCrN	12	72	30	12
STRONG P416092	AlCrN	16	82	32	16
STRONG P420105	AlCrN	20	82	32	20



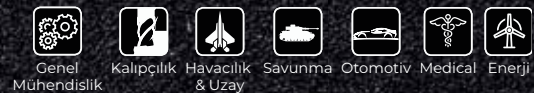
STRONG-P

STRONG-P

STRONG-PCR

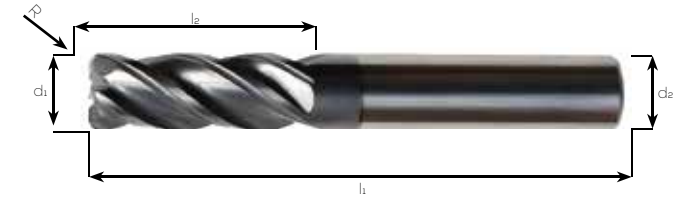


Köşe radüslü freze.



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STRONG-PCR



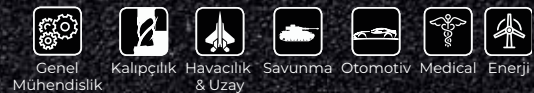
KOD	KAPLAMA	d1/h10	l1	l2	d2/h6	r
STRONG PCR40305005	AlCrXN	3	50	8	3	0,5
STRONG PCR40305010	AlCrXN	3	50	8	3	1
STRONG PCR40305505	AlCrXN	3	55	8	6	0,5
STRONG PCR40305510	AlCrXN	3	55	8	6	1
STRONG PCR40405005	AlCrXN	4	50	10	4	0,5
STRONG PCR40405010	AlCrXN	4	50	10	4	1
STRONG PCR40405005	AlCrXN	4	55	10	6	0,5
STRONG PCR40405010	AlCrXN	4	55	10	6	1
STRONG PCR40505005	AlCrXN	5	50	13	5	0,5
STRONG PCR40505005	AlCrXN	5	50	13	5	1
STRONG PCR40505005	AlCrXN	5	55	13	6	0,5
STRONG PCR40505010	AlCrXN	5	55	13	6	1
STRONG PCR40605505	AlCrXN	6	55	13	6	0,5
STRONG PCR40605510	AlCrXN	6	55	13	6	1
STRONG PCR40806305	AlCrXN	8	63	19	8	0,5
STRONG PCR40806310	AlCrXN	8	63	19	8	1
STRONG PCR40806315	AlCrXN	8	63	19	8	1,5
STRONG PCR40806320	AlCrXN	8	63	19	8	2
STRONG PCR41007205	AlCrXN	10	72	22	10	0,5
STRONG PCR41007210	AlCrXN	10	72	22	10	1
STRONG PCR41007215	AlCrXN	10	72	22	10	1,5
STRONG PCR41007220	AlCrXN	10	72	22	10	2
STRONG PCR41208205	AlCrXN	12	83	26	12	0,5
STRONG PCR41208210	AlCrXN	12	83	26	12	1
STRONG PCR41208215	AlCrXN	12	83	26	12	1,5
STRONG PCR41208220	AlCrXN	12	83	26	12	2
STRONG PCR41610005	AlCrXN	16	100	40	16	0,5
STRONG PCR41610010	AlCrXN	16	100	40	16	1
STRONG PCR41610015	AlCrXN	16	100	40	16	1,5
STRONG PCR41610020	AlCrXN	16	100	40	16	2
STRONG PCR42010405	AlCrXN	20	104	40	20	0,5
STRONG PCR42010410	AlCrXN	20	104	40	20	1
STRONG PCR42010415	AlCrXN	20	104	40	20	1,5
STRONG PCR42010420	AlCrXN	20	104	40	20	2



STRONG-PLCR

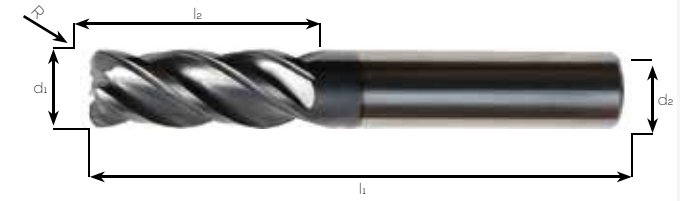


Üretim maliyetlerinizi aşağı çekmekte kararlıyız!



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STRONG-PLCR



KOD	KAPLAMA	d1/h10	l1	l2	d2/h6	r
STRONG PLCR40308205	AlCrXN	3	82	15	3	0,5
STRONG PLCR40308210	AlCrXN	3	82	15	3	1
STRONG PLCR40311005	AlCrXN	3	110	15	3	0,5
STRONG PLCR40311010	AlCrXN	3	110	15	3	1
STRONG PLCR40408205	AlCrXN	4	82	20	4	0,5
STRONG PLCR40408210	AlCrXN	4	82	20	4	1
STRONG PLCR40411005	AlCrXN	4	110	20	4	0,5
STRONG PLCR40411010	AlCrXN	4	110	20	4	1
STRONG PLCR40508205	AlCrXN	5	82	25	5	0,5
STRONG PLCR40508210	AlCrXN	5	82	25	5	1
STRONG PLCR40511005	AlCrXN	5	110	25	5	0,5
STRONG PLCR40511010	AlCrXN	5	110	25	5	1
STRONG PLCR40608205	AlCrXN	6	82	25	6	0,5
STRONG PLCR40608210	AlCrXN	6	82	25	6	1
STRONG PLCR40608220	AlCrXN	6	82	25	6	2
STRONG PLCR40611005	AlCrXN	6	110	30	6	0,5
STRONG PLCR40611010	AlCrXN	6	110	30	6	1
STRONG PLCR40611020	AlCrXN	6	110	30	6	2
STRONG PLCR40615005	AlCrXN	6	150	40	6	0,5
STRONG PLCR40615010	AlCrXN	6	150	40	6	1
STRONG PLCR40615020	AlCrXN	6	150	40	6	2
STRONG PLCR40808205	AlCrXN	8	82	30	8	0,5
STRONG PLCR40808210	AlCrXN	8	82	30	8	1
STRONG PLCR40808220	AlCrXN	8	82	30	8	2
STRONG PLCR40811005	AlCrXN	8	110	40	8	0,5
STRONG PLCR40811010	AlCrXN	8	110	40	8	1
STRONG PLCR40811020	AlCrXN	8	110	40	8	2
STRONG PLCR40815005	AlCrXN	8	150	45	8	0,5
STRONG PLCR40815010	AlCrXN	8	150	45	8	1
STRONG PLCR40815020	AlCrXN	8	150	45	8	2
STRONG PLCR41011005	AlCrXN	10	110	45	10	0,5
STRONG PLCR41011010	AlCrXN	10	110	45	10	1
STRONG PLCR41011020	AlCrXN	10	110	45	10	2
STRONG PLCR41015005	AlCrXN	10	150	55	10	0,5
STRONG PLCR41015010	AlCrXN	10	150	55	10	1
STRONG PLCR41015020	AlCrXN	10	150	55	10	2
STRONG PLCR41211005	AlCrXN	12	110	45	12	0,5
STRONG PLCR41211010	AlCrXN	12	110	45	12	1
STRONG PLCR41211020	AlCrXN	12	110	45	12	2
STRONG PLCR41215005	AlCrXN	12	150	55	12	0,5
STRONG PLCR41215010	AlCrXN	12	150	55	12	1
STRONG PLCR41215020	AlCrXN	12	150	55	12	2
STRONG PLCR41415005	AlCrXN	14	150	60	14	0,5
STRONG PLCR41415010	AlCrXN	14	150	60	14	1
STRONG PLCR41415020	AlCrXN	14	150	60	14	2
STRONG PLCR41615005	AlCrXN	16	150	70	16	0,5
STRONG PLCR41615010	AlCrXN	16	150	70	16	1
STRONG PLCR41615020	AlCrXN	16	150	70	16	2
STRONG PLCR41815005	AlCrXN	18	150	70	18	0,5
STRONG PLCR41815010	AlCrXN	18	150	70	18	1
STRONG PLCR41815020	AlCrXN	18	150	70	18	2
STRONG PLCR42015005	AlCrXN	20	150	70	20	0,5
STRONG PLCR42015010	AlCrXN	20	150	70	20	1
STRONG PLCR42015020	AlCrXN	20	150	70	20	2



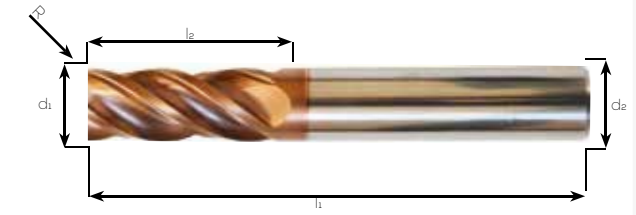
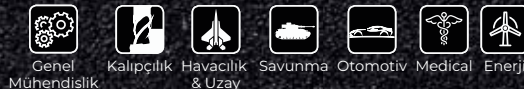
STRONG-PLCR

Zoru seven, yüksek alaşımlara aldırış
etmeyen bir ürün.

Ürün Hakkında

Süper alaşımlı çelik malzemeler için üretilmiştir. Titanyum paslanmaz inconel malzemelerde çalışmaya daha sağlıklı bir yaklaşım. Finiş ve Kaba işleme için uygundur.

Üretim maliyetlerinizi aşağı çekmekte kararlıyız!



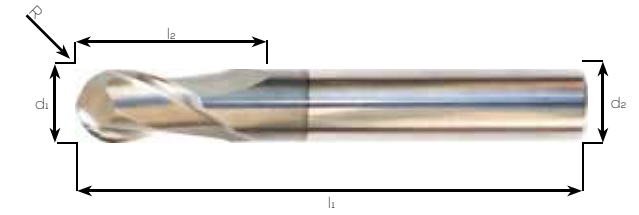
KOD	KAPLAMA	d1/h10	l1	l2	d2/h6
STRONG M403055	TiSiN	3	55	8	6
STRONG M404055	TiSiN	4	55	10	6
STRONG M405055	TiSiN	5	55	13	6
STRONG M406055	TiSiN	6	55	14	6
STRONG M408063	TiSiN	8	63	19	8
STRONG M410072	TiSiN	10	72	22	10
STRONG M412083	TiSiN	12	83	30	12
STRONG M414083	TiSiN	14	83	30	14
STRONG M416100	TiSiN	16	100	40	16
STRONG M418092	TiSiN	18	100	40	18
STRONG M420104	TiSiN	20	104	45	20

KOD	KAPLAMA	d1/h10	l1	l2	d2/h6
STRONG ML406100	TiSiN	6	100	30	6
STRONG ML408100	TiSiN	8	100	40	8
STRONG ML410100	TiSiN	10	100	40	10
STRONG ML410150	TiSiN	10	150	65	10
STRONG ML412100	TiSiN	12	100	45	12
STRONG ML412150	TiSiN	12	150	70	12
STRONG ML416150	TiSiN	16	150	65	16
STRONG ML420150	TiSiN	20	150	80	20

STRONG-PB2



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P M K N S H
☒ ☒ ☒ ☐ ☒ ☒



KOD	KAPLAMA	d1/h9	l1	l2	d2/h6	r	Z
STRONG PB203050	TiSiN	3	50	8	3	1,5	2
STRONG PB204050	TiSiN	4	50	10	4	2,1	2
STRONG PB205050	TiSiN	5	50	13	5	2,5	2
STRONG PB206055	TiSiN	6	55	14	6	3	2
STRONG PB208063	TiSiN	8	63	19	8	4	2
STRONG PB210072	TiSiN	10	72	22	10	5	2
STRONG PB212082	TiSiN	12	83	26	12	6	2
STRONG PB214082	TiSiN	14	83	26	14	7	2
STRONG PB216092	TiSiN	16	92	32	16	8	2
STRONG PB216100	TiSiN	16	100	32	16	8	2
STRONG PB218100	TiSiN	18	100	32	18	9	2
STRONG PB220104	TiSiN	20	104	38	20	10	2

KOD	KAPLAMA	d1/h9	l1	l2	d2/h6	r	Z
STRONG PBL-206150	TiSiN	6	150	25	6	3	2
STRONG PBL-208150	TiSiN	8	150	35	8	4	2
STRONG PBL-210150	TiSiN	10	150	40	10	5	2
STRONG PBL-212150	TiSiN	12	150	35	12	6	2
STRONG PBL-214150	TiSiN	14	150	35	14	7	2
STRONG PBL-216150	TiSiN	16	150	50	16	8	2
STRONG PBL-218150	TiSiN	18	150	50	18	9	2
STRONG PBL-220150	TiSiN	20	150	50	20	10	2

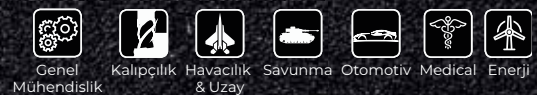


STRONG-PB

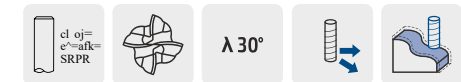
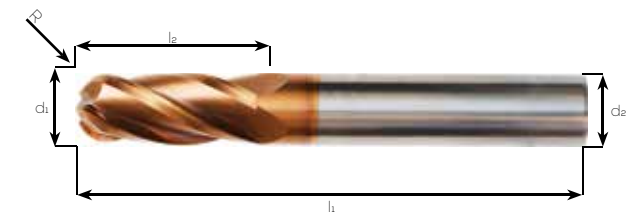
STRONG-PB



STRONG-PB4



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KOD	KAPLAMA	d1/h9	l1	l2	d2/h6	r	Z
STRONG PB403050	TiSiN	3	50	8	3	1,5	4
STRONG PB404050	TiSiN	4	50	10	4	2,1	4
STRONG PB405050	TiSiN	5	50	13	5	2,5	4
STRONG PB406055	TiSiN	6	55	14	6	3	4
STRONG PB408063	TiSiN	8	63	19	8	4	4
STRONG PB410072	TiSiN	10	72	22	10	5	4
STRONG PB412082	TiSiN	12	83	26	12	6	4
STRONG PB414082	TiSiN	14	83	26	14	7	4
STRONG PB416092	TiSiN	16	92	32	16	8	4
STRONG PB416100	TiSiN	16	100	32	16	8	4
STRONG PB418100	TiSiN	18	100	32	18	9	4
STRONG PB420104	TiSiN	20	104	38	20	10	4

KOD	KAPLAMA	d1/h9	l1	l2	d2/h6	r	Z
STRONG PBL-406150	TiSiN	6	150	25	6	3	4
STRONG PBL-408150	TiSiN	8	150	35	8	4	4
STRONG PBL-410150	TiSiN	10	150	40	10	5	4
STRONG PBL-412150	TiSiN	12	150	35	12	6	4
STRONG PBL-414150	TiSiN	14	150	35	14	7	4
STRONG PBL-416150	TiSiN	16	150	50	16	8	4
STRONG PBL-418150	TiSiN	18	150	50	18	9	4
STRONG PBL-420150	TiSiN	20	150	50	20	10	4



STRONG-PB

STRONG-PB

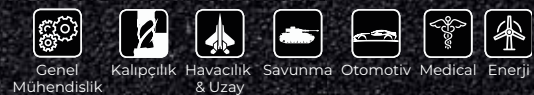


STRONG-PF

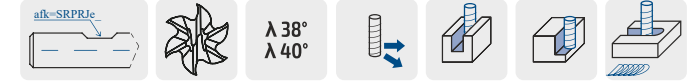
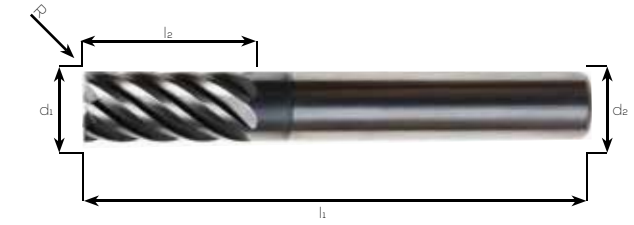


Ürün Hakkında

Finiş işleme için uygundur



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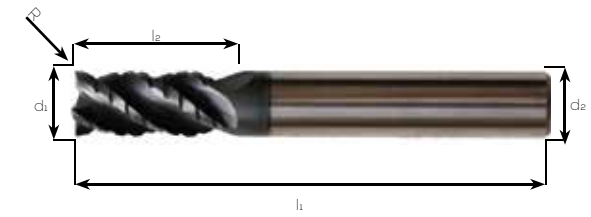
KOD	KAPLAMA	d1	l1	l2	d2	Z
STRONG PF606055	TiSiN	6	55	13	6	6
STRONG PF608063	TiSiN	8	63	19	8	6
STRONG PF610072	TiSiN	10	72	22	10	6
STRONG PF612082	TiSiN	12	82	30	12	6
STRONG PF614082	TiSiN	14	82	30	14	6
STRONG PF616100	TiSiN	16	100	40	16	6
STRONG PF620105	TiSiN	20	104	40	20	6

STRONG-KT



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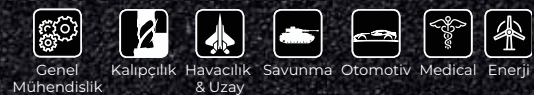
STRONG-KT



P ☒ M ☐ K ☐ N ☐ S ☐ H ☐



KOD	KAPLAMA	d1/h10	l1	l2	d2/h6
STRONG KT406055	TiSiN	6	57	14	6
STRONG KT408063	TiSiN	8	63	19	8
STRONG KT410072	TiSiN	10	72	22	10
STRONG KT412082	TiSiN	12	83	30	12
STRONG KT414082	TiSiN	14	83	30	14
STRONG KT416100	TiSiN	16	100	40	16
STRONG KT418100	TiSiN	18	100	40	18
STRONG KT420104	TiSiN	20	104	38	20



STRONG-KT

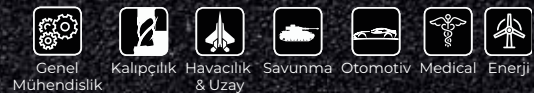


STRONG-HRS



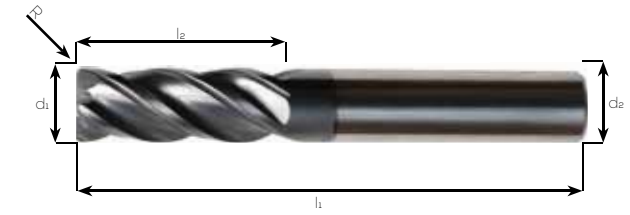
Isıl işlem görmüş çelikler için üretilmiştir.

(64 HRC Sertliğe Kadar)



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STRONG-HRS



KOD	KAPLAMA	d1	l1	l2	d2	R
STRONG HRS403050	TiSiN	3	55	8	6	(05-1)
STRONG HRS404055	TiSiN	4	55	10	6	(05-1)
STRONG HRS405055	TiSiN	5	55	13	6	(05-1-2-3)
STRONG HRS406055	TiSiN	6	55	13	6	(05-1-2-3)
STRONG HRS408063	TiSiN	8	63	19	8	(05-1-2-3)
STRONG HRS410072	TiSiN	10	72	22	10	(05-1-2-3)
STRONG HRS412082	TiSiN	12	82	30	12	(05-1-2-3)
STRONG HRS414082	TiSiN	14	82	30	14	(05-1-2-3)
STRONG HRS416100	TiSiN	16	100	40	16	(05-1-2-3)
STRONG HRS420105	TiSiN	20	104	40	20	(05-1-2-3)

KOD	KAPLAMA	d1	l1	l2	d2	R
STRONG HRS406082	TiSiN	6	82	25	6	(05-1-2)
STRONG HRS406110	TiSiN	6	110	30	6	(05-1-2)
STRONG HRS408082	TiSiN	8	82	30	8	(05-1-2-3)
STRONG HRS408110	TiSiN	8	110	40	8	(05-1-2-3)
STRONG HRS410110	TiSiN	10	110	45	10	(05-1-2-3)
STRONG HRS410150	TiSiN	10	150	55	10	(05-1-2-3)
STRONG HRS412110	TiSiN	12	110	45	12	(05-1-2-3)
STRONG HRS412150	TiSiN	12	150	55	12	(05-1-2-3)
STRONG HRS414150	TiSiN	14	150	60	14	(05-1-2-3)
STRONG HRS416150	TiSiN	16	150	70	16	(05-1-2-3)
STRONG HRS420150	TiSiN	20	150	70	20	(05-1-2-3)

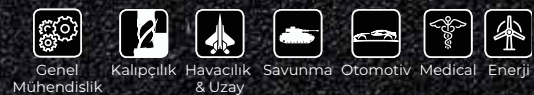
KOD	KAPLAMA	d1/h9	l1	l2	d2/h6	r	Z
STRONG HRS-B203050	TiSiN	3	50	8	3	1,5	(2-4)
STRONG HRS-B204050	TiSiN	4	50	10	4	2,1	(2-4)
STRONG HRS-B205050	TiSiN	5	50	13	5	2,5	(2-4)
STRONG HRS-B206055	TiSiN	6	55	14	6	3	(2-4)
STRONG HRS-B208063	TiSiN	8	63	19	8	4	(2-4)
STRONG HRS-B210072	TiSiN	10	72	22	10	5	(2-4)
STRONG HRS-B212082	TiSiN	12	83	26	12	6	(2-4)
STRONG HRS-B214082	TiSiN	14	83	26	14	7	(2-4)
STRONG HRS-B216100	TiSiN	16	100	32	16	8	(2-4)
STRONG HRS-B220104	TiSiN	20	104	38	20	10	(2-4)



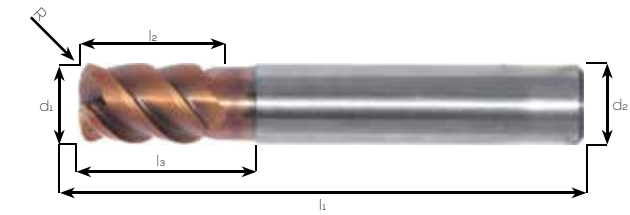
STRONG-HRS

Yüksek Hız Takımı (High Feed).

Üretim maliyetlerinizi aşağı çekmekte kararlıyız!



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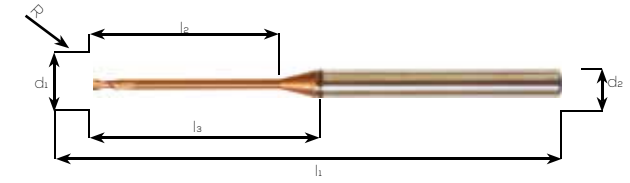
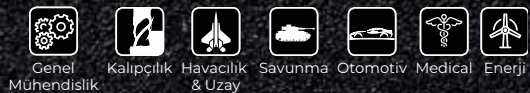
KOD	KAPLAMA	d1/h10	l1	l2	l3	d2/h6	d3	r
STRONG HFCR40407505	TiSiN	4	75	1,6	10	6	3,5	0,5
STRONG HFCR40407510	TiSiN	4	75	1,6	10	6	3,5	1
STRONG HFCR40507510	TiSiN	5	75	2	12	6	4,5	1
STRONG HFCR40507512	TiSiN	5	75	2	12	6	4,5	1,2
STRONG HFCR40610010	TiSiN	6	100	2,5	13	6	5,5	1
STRONG HFCR40610015	TiSiN	6	100	2,5	13	6	5,5	1,5
STRONG HFCR40810010	TiSiN	8	100	3,5	16	8	7,5	1
STRONG HFCR48010020	TiSiN	8	100	3,5	16	8	7,5	2
STRONG HFCR41010010	TiSiN	10	100	4	20	10	9,5	1
STRONG HFCR41010020	TiSiN	10	100	4	20	10	9,5	2
STRONG HFCR41210010	TiSiN	12	100	5	24	12	11,5	1
STRONG HFCR41210020	TiSiN	12	100	5	24	12	11,5	2
STRONG HFCR41210030	TiSiN	12	100	5	24	12	11,5	3



Mikro takım.

Ürün Hakkında

Tüm malzeme gruplarında çalışmaya uygun tasarlanmıştır.

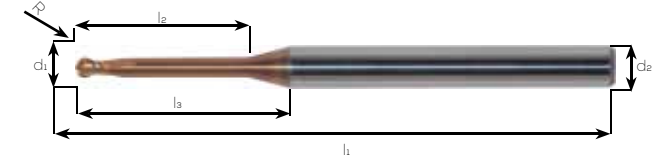
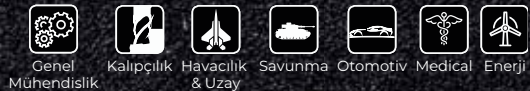


KOD	KAPLAMA	d1	l1	l2	l3	d2/h6	d3
STRONG MT-F2050304	MİKRO TİSİN	0,5	50	0,5	3	4	0,45
STRONG MT-F2050504	MİKRO TİSİN	0,5	50	0,5	5	4	0,45
STRONG MT-F2010304	MİKRO TİSİN	1	50	1,5	3	4	0,95
STRONG MT-F2010404	MİKRO TİSİN	1	50	1,5	4	4	0,95
STRONG MT-F2010604	MİKRO TİSİN	1	50	1,5	6	4	0,95
STRONG MT-F2010804	MİKRO TİSİN	1	50	1,5	8	4	0,95
STRONG MT-F2011004	MİKRO TİSİN	1	50	1,5	10	4	0,95
STRONG MT-F2011204	MİKRO TİSİN	1	50	1,5	12	4	0,95
STRONG MT-F2011604	MİKRO TİSİN	1	50	1,5	16	4	0,95
STRONG MT-F2015404	MİKRO TİSİN	1,5	50	2,25	4	4	1,44
STRONG MT-F2015604	MİKRO TİSİN	1,5	50	2,25	6	4	1,44
STRONG MT-F2151004	MİKRO TİSİN	1,5	50	2,25	10	4	1,44
STRONG MT-F2151204	MİKRO TİSİN	1,5	50	2,25	12	4	1,44
STRONG MT-F2151604	MİKRO TİSİN	1,5	50	2,25	16	4	1,44
STRONG MT-F2152004	MİKRO TİSİN	1,5	65	2,25	20	4	1,44
STRONG MT-F2020604	MİKRO TİSİN	2	50	3	6	4	1,92
STRONG MT-F2020804	MİKRO TİSİN	2	50	3	8	4	1,92
STRONG MT-F2021004	MİKRO TİSİN	2	50	3	10	4	1,92
STRONG MT-F2021204	MİKRO TİSİN	2	50	3	12	4	1,92
STRONG MT-F2021604	MİKRO TİSİN	2	50	3	16	4	1,92
STRONG MT-F2022004	MİKRO TİSİN	2	65	3	20	4	1,92
STRONG MT-F2251204	MİKRO TİSİN	2,5	50	3,75	12	4	2,4
STRONG MT-F2252004	MİKRO TİSİN	2,5	65	3,75	20	4	2,4

Küre mikro takım.

Ürün Hakkında

Tüm malzeme gruplarında çalışmaya uygun tasarlanmıştır.

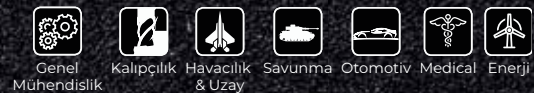


KOD	KAPLAMA	d1/h10	l1	l2	l3	d2/h6	d3	r
STRONG MT-R205030402	MİKRO TİSİN	0,5	50	0,3	1	4	0,45	0,2
STRONG MT-R2010020402	MİKRO TİSİN	1	50	0,8	2	4	0,94	0,2
STRONG MT-R2010040402	MİKRO TİSİN	1	50	0,8	4	4	0,94	0,2
STRONG MT-R2010060402	MİKRO TİSİN	1	50	0,8	6	4	0,94	0,2
STRONG MT-R2010080402	MİKRO TİSİN	1	50	0,8	8	4	0,94	0,2
STRONG MT-R2010100402	MİKRO TİSİN	1	50	0,8	10	4	0,94	0,2
STRONG MT-R2010120402	MİKRO TİSİN	1	50	0,8	12	4	0,94	0,2
STRONG MT-R2010160402	MİKRO TİSİN	1	50	0,8	16	4	0,94	0,2
STRONG MT-R2010200402	MİKRO TİSİN	1	65	0,8	20	4	0,94	0,2
STRONG MT-R2015040402	MİKRO TİSİN	1,5	50	1,35	4	4	1,42	0,2
STRONG MT-R2015080402	MİKRO TİSİN	1,5	50	1,35	8	4	1,42	0,2
STRONG MT-R2150120402	MİKRO TİSİN	1,5	50	1,35	12	4	1,42	0,2
STRONG MT-R2150150402	MİKRO TİSİN	1,5	50	1,35	15	4	1,42	0,2
STRONG MT-R2150200402	MİKRO TİSİN	1,5	65	1,35	20	4	1,42	0,2
STRONG MT-R202040402	MİKRO TİSİN	2	50	1,7	4	4	1,92	0,2
STRONG MT-R202040405	MİKRO TİSİN	2	50	1,7	4	4	1,92	0,5
STRONG MT-R202080402	MİKRO TİSİN	2	50	1,7	8	4	1,92	0,2
STRONG MT-R202080405	MİKRO TİSİN	2	50	1,7	8	4	1,92	0,5
STRONG MT-R2020120402	MİKRO TİSİN	2	50	1,7	12	4	1,92	0,2
STRONG MT-R2020120405	MİKRO TİSİN	2	50	1,7	12	4	1,92	0,5
STRONG MT-R2020160402	MİKRO TİSİN	2	50	1,7	16	4	1,92	0,2
STRONG MT-R2020160405	MİKRO TİSİN	2	50	1,7	16	4	1,92	0,5
STRONG MT-R2020200402	MİKRO TİSİN	2	65	1,7	20	4	1,92	0,2
STRONG MT-R2020200405	MİKRO TİSİN	2	65	1,7	20	4	1,92	0,5

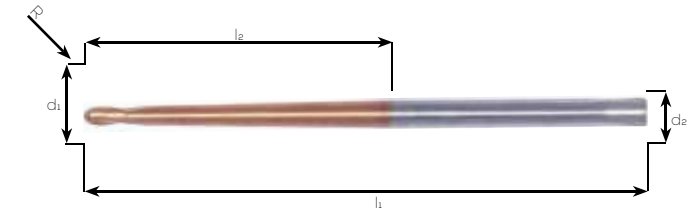
STRONG-PBA



Üretim maliyetlerinizi aşağı çekmekte kararlıyız!



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KOD	KAPLAMA	d1/h9	l1	l2	d2/h6	r	Z
STRONG PBA20100405	TiSiN	1	50	2	4	0,5	(2-4)
STRONG PBA20150475	TiSiN	1,5	50	3	4	0,75	(2-4)
STRONG PBA20200414	TiSiN	2	50	4	4	1,4	(2-4)
STRONG PBA22504125	TiSiN	2,5	50	5	4	1,25	(2-4)
STRONG PBA20300415	TiSiN	3	50	6	4	1,5	(2-4)
STRONG PBA20400421	TiSiN	4	50	8	6	2,1	(2-4)
STRONG PBA20500425	TiSiN	5	50	10	6	2,5	(2-4)

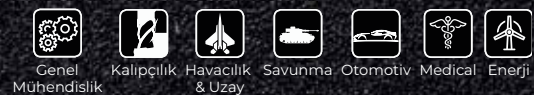
STRONG-PBA



STRONG-TCR



Üretim maliyetlerinizi aşağı çekmekte kararlıyız!



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AVM

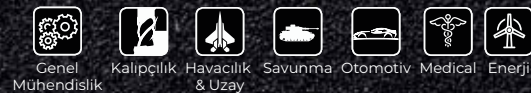


KOD	KAPLAMA	d1/h10	l1	l2	d2/h6	Radüs	z
TCR3050055	AlCrN	4,5	55	7	6	0,5	3
TCR3075055	AlCrN	4,5	55	7	6	0,75	3
TCR4100063	AlCrN	6	63	10	8	1	4
TCR4150063	AlCrN	5	63	10	8	1,5	4
TCR4200073	AlCrN	5,5	72	12	10	2	4
TCR4250073	AlCrN	3,5	72	12	10	2,5	4
TCR4300082	AlCrN	3,5	82	14	12	3	5
TCR4400082	AlCrN	5,5	82	16	14	4	4
TCR4500082	AlCrN	6	92	20	16	5	4
TCR4600104	AlCrN	8	105	20	20	6	4

STRONG-PKF



Üretim maliyetlerinizi aşağı çekmekte kararlıyız!



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AVM



KOD	KAPLAMA	d1/h10	l1	l2	d2/h6
PKF40305090	AlCrN	3	50	8	3
PKF40405090	AlCrN	4	50	10	4
PKF40505090	AlCrN	5	50	13	5
PKF40605590	AlCrN	6	55	14	6
PKF40806390	AlCrN	8	63	19	8
PKF41007290	AlCrN	10	72	22	10
PKF41208390	AlCrN	12	83	30	12
PKF41408390	AlCrN	14	83	30	14
PKF41610090	AlCrN	16	100	40	16
PKF41810090	AlCrN	18	100	40	18
PKF42010490	AlCrN	20	104	45	20



STRONG-TCR

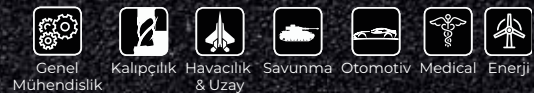
STRONG-TCR

STRONG-N2



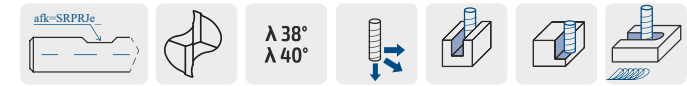
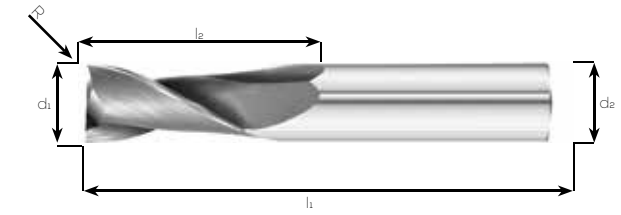
Aluminyum'a şekil vermek onun işi,
denediğinizde daha iyi anlayacaksınız.

Üretim maliyetlerinizi aşağı
çekmekte kararlıyız!



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STRONG-N2



KOD	d1/h10	l1	l2	d2/h6
STRONG N203055	3	57	8	6
STRONG N204055	4	57	10	6
STRONG N205055	5	57	13	6
STRONG N206055	6	57	14	6
STRONG N208063	8	63	19	8
STRONG N210072	10	72	22	10
STRONG N212082	12	83	26	12
STRONG N214082	14	83	26	14
STRONG N216092	16	92	32	16
STRONG N218092	18	92	32	18
STRONG N220104	20	104	38	20

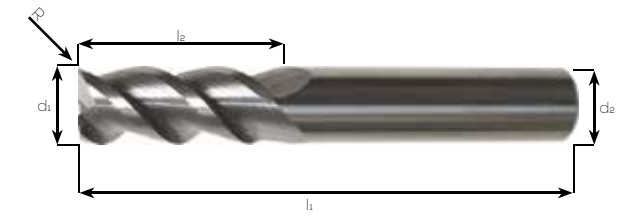


STRONG-N3



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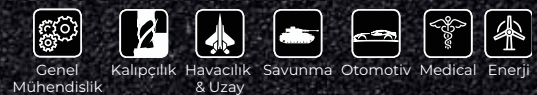
STRONG-N3



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KOD	d1/h10	l1	l2	d2/h6	r
STRONG N30305502	3	55	8	6	0,2
STRONG N30405502	4	55	10	6	0,2
STRONG N30505502	5	55	13	6	0,2
STRONG N30605502	6	55	14	6	0,2
STRONG N30806302	8	63	19	8	0,2
STRONG N31007202	10	72	22	10	0,2
STRONG N31208202	12	82	26	12	0,2
STRONG N31408202	14	82	26	14	0,2
STRONG N31609202	16	92	32	16	0,2
STRONG N31610002	16	100	40	16	0,2
STRONG N31810002	18	100	40	18	0,2
STRONG N32010402	20	104	45	20	0,2



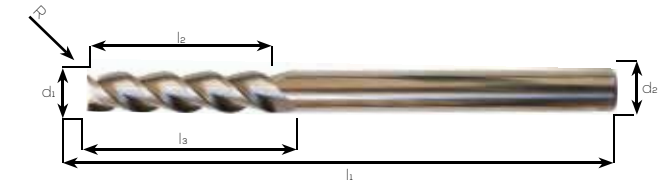
STRONG-N3

STRONG-NL

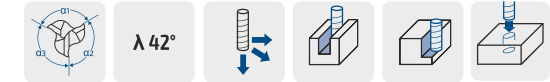


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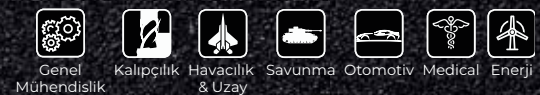
STRONG-NL



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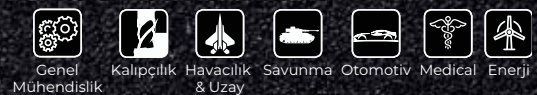
KOD	d1	l1	l2	l3	d2/h6	d3	r
STRONG NL30608202	6	82	14	35	6	5,9	0,2
STRONG NL30611002	6	110	25	45	6	5,9	0,2
STRONG NL30615002	6	150	40	80	6	5,9	0,2
STRONG NL30808202	8	82	19	40	6	7,9	0,2
STRONG NL30811002	8	110	19	60	8	7,9	0,2
STRONG NL30815002	8	150	19	80	8	7,9	0,2
STRONG NL31011002	10	110	23	60	10	9,9	0,2
STRONG NL31015002	10	150	23	80	10	9,9	0,2
STRONG NL31211002	12	110	30	60	12	11,9	0,2
STRONG NL31215002	12	150	30	80	12	11,9	0,2
STRONG NL31415002	14	150	26	73	14	13,9	0,2
STRONG NL31615002	16	150	40	100	16	15,9	0,2
STRONG NL31815002	18	150	40	100	18	17,9	0,2
STRONG NL32015002	20	150	40	100	20	19,9	0,2



STRONG-NL

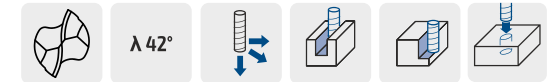
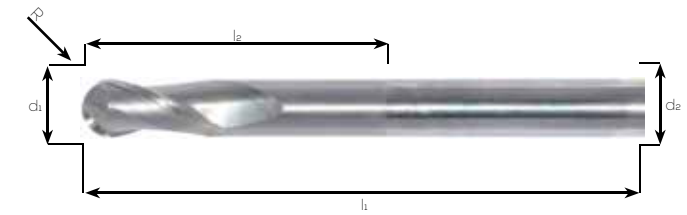


STRONG-NB-2



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STRONG-NB-2



STRONG NB203050	3	50	8	3	1,5	2
STRONG NB204050	4	50	10	4	2,1	2
STRONG NB205050	5	50	13	5	2,5	2
STRONG NB206055	6	55	14	6	3	2
STRONG NB208063	8	63	19	8	4	2
STRONG NB210072	10	72	22	10	5	2
STRONG NB212082	12	83	26	12	6	2
STRONG NB214082	14	83	26	14	7	2
STRONG NB216092	16	92	32	16	8	2
STRONG NB216100	16	100	32	16	8	2
STRONG NB218100	18	100	32	18	9	2
STRONG NB220104	20	104	38	20	10	2



STRONG-NBL

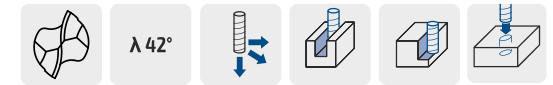


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STRONG-NBL



P M K N S H
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KOD	d1/h9	l1	l2	d2/h6	r	Z
STRONG NBL-203082	3	82	12	3	1,5	2
STRONG NBL-203110	3	110	12	3	1,5	2
STRONG NBL-204082	4	82	12	4	2	2
STRONG NBL-204110	4	110	12	4	2	2
STRONG NBL-205082	5	82	20	5	2,5	2
STRONG NBL-205110	5	110	20	5	2,5	2
STRONG NBL-206110	6	110	25	6	3	2
STRONG NBL-208110	8	110	35	8	4	2
STRONG NBL-210110	10	110	40	10	5	2
STRONG NBL-212110	12	110	40	12	6	2

KOD	d1/h9	l1	l2	d2/h6	r	Z
STRONG NBL-206150	6	150	25	6	3	2
STRONG NBL-208150	8	150	35	8	4	2
STRONG NBL-210150	10	150	40	10	5	2
STRONG NBL-212150	12	150	35	12	6	2
STRONG NBL-214150	14	150	35	14	7	2
STRONG NBL-216150	16	150	50	16	8	2
STRONG NBL-218150	18	150	50	18	9	2
STRONG NBL-220150	20	150	50	20	10	2

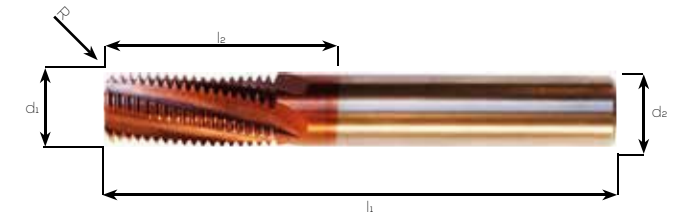


STRONG-NBL

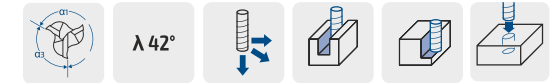
STRONG-TR



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P M K N S H
✓ ✓ ✓ ✓ ✓ ✓



KOD	G	P	D1	D2	Z
TR-DM1,6X0,35X3	M1,6	0,35	1,2	3	3
TR-DM2,0X0,40X3	M2	0,4	1,55	6	3
TR-DM2,5X0,45X3	M2,5	0,45	1,95	6	3
TR-DM3,0X0,50X3	M3	0,5	2,3	6	3
TR-DM4,0X0,70X3	M4	0,7	3,1	6	3
TR-DM5,0X0,80X3	M5	0,8	4	6	3
TR-DM5,0X0,80X4	M5	0,8	4	6	4
TR-DM6,1X1,00X3	M6	1	4,8	6	3
TR-DM6,1X1,00X4	M6	1	4,8	8	4
TR-DM8,1X1,25X3	M8	1,25	6,4	10	3
TR-DM10,1X1,50X4	M10	1,5	8,2	10	4
TR-DM12,1X1,75X5	M12	1,75	9,5	6	5
TR-UNC1-64X3	1-64	64	1,35	6	3
TR-UNC2-56X3	2-56	56	1,6	6	3
TR-UNC3-48X3	3-48	48	1,95	6	3
TR-UNC4-40X3	4-40	40	2,1	6	3
TR-UNC8-32X3	8-32	32	3,25	6	3
TR-UNC6-32X3	6-32	32	2,6	6	3
TR-UNC10-24X3	10-24	24	3,55	6	3
TR-UNC1/4X20X3	1/4	20	4,85	8	3
TR-UNC5/16X18X3	5/16	18	6,2	6	3
TR-UNF2-64X3	2-64	64	1,7	6	3
TR-UNF3-56X3	3-56	56	1,95	6	3
TR-UNF4-48X3	4-48	48	2,15	6	3
TR-UNF6-40X3	6-40	40	2,75	6	3
TR-UNF10-32X3	10-32	32	3,85	6	3
TR-UNF1/4X283	1/4	28	5,25	6	3
TR-UNF5/16X16X3	5/16	16	6,55	8	3



STRONG-TR

STRONG-TR

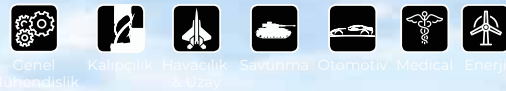


STRONG-DRILL-D3

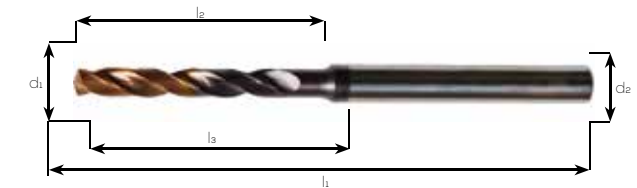


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu,
silisyum karbür
tozu ve ilave
materyaller ile
köşe yuvarlama.



Daha Yüksek Kesme Hızları
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KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D3030065	DUBLEX	3	65	20	14	6
STRONG D3030ECO	DUBLEX	3	65	20	14	4
STRONG D3031065	DUBLEX	3,1	65	20	14	6
STRONG D3031ECO	DUBLEX	3,1	65	20	14	4
STRONG D3032065	DUBLEX	3,2	65	20	14	6
STRONG D3032ECO	DUBLEX	3,2	65	20	14	4
STRONG D3033065	DUBLEX	3,3	65	20	14	6
STRONG D3033ECO	DUBLEX	3,3	65	20	14	4
STRONG D3034065	DUBLEX	3,4	65	20	14	6
STRONG D3035ECO	DUBLEX	3,4	65	20	14	4
STRONG D3035065	DUBLEX	3,5	65	20	14	6
STRONG D3035ECO	DUBLEX	3,5	65	20	14	4
STRONG D3036065	DUBLEX	3,6	65	20	14	6
STRONG D3036ECO	DUBLEX	3,6	65	20	14	4
STRONG D3037065	DUBLEX	3,7	65	20	14	6
STRONG D3037ECO	DUBLEX	3,7	65	20	14	4
STRONG D3038065	DUBLEX	3,8	65	24	17	6
STRONG D3038ECO	DUBLEX	3,8	65	24	17	4
STRONG D3039065	DUBLEX	3,9	65	24	17	6
STRONG D3039ECO	DUBLEX	3,9	65	24	17	4
STRONG D3040065	DUBLEX	4	65	24	17	6
STRONG D3040ECO	DUBLEX	4	65	24	17	4
STRONG D3041065	DUBLEX	4,1	65	24	17	6
STRONG D3042065	DUBLEX	4,2	65	24	17	6
STRONG D3043065	DUBLEX	4,3	65	24	17	6
STRONG D3044065	DUBLEX	4,4	65	24	17	6
STRONG D3045065	DUBLEX	4,5	65	24	17	6
STRONG D3046065	DUBLEX	4,6	65	24	17	6
STRONG D3047065	DUBLEX	4,7	65	24	17	6
STRONG D3048065	DUBLEX	4,8	65	28	20	6
STRONG D3049065	DUBLEX	4,9	65	28	20	6
STRONG D3050065	DUBLEX	5	65	28	20	6
STRONG D3051065	DUBLEX	5,1	65	28	20	6
STRONG D3052065	DUBLEX	5,2	65	28	20	6
STRONG D3053065	DUBLEX	5,3	65	28	20	6
STRONG D3054065	DUBLEX	5,4	65	28	20	6
STRONG D3055065	DUBLEX	5,5	65	28	20	6
STRONG D3056065	DUBLEX	5,6	65	28	20	6
STRONG D3057065	DUBLEX	5,7	65	28	20	6
STRONG D3058065	DUBLEX	5,8	65	28	20	6
STRONG D3059065	DUBLEX	5,9	65	28	20	6
STRONG D3060065	DUBLEX	6	65	28	20	6

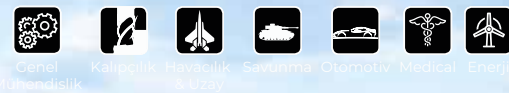


STRONG-DRILL-D3



Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.

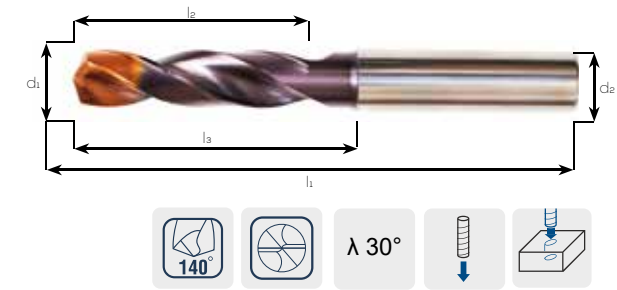


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STRONG-DRILL



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D3061079	DUBLEX	6,1	79	34	24	8
STRONG D3062079	DUBLEX	6,2	79	34	24	8
STRONG D3063079	DUBLEX	6,3	79	34	24	8
STRONG D3064079	DUBLEX	6,4	79	34	24	8
STRONG D3065079	DUBLEX	6,5	79	34	24	8
STRONG D3066079	DUBLEX	6,6	79	34	24	8
STRONG D3067069	DUBLEX	6,7	79	34	24	8
STRONG D3068079	DUBLEX	6,8	79	34	24	8
STRONG D3069079	DUBLEX	6,9	79	34	24	8
STRONG D3070079	DUBLEX	7	79	34	24	8
STRONG D3071079	DUBLEX	7,1	79	41	28	8
STRONG D3072079	DUBLEX	7,2	79	41	28	8
STRONG D3073079	DUBLEX	7,3	79	41	28	8
STRONG D3074079	DUBLEX	7,4	79	41	28	8
STRONG D3075079	DUBLEX	7,5	79	41	28	8
STRONG D3076079	DUBLEX	7,6	79	41	29	8
STRONG D3077079	DUBLEX	7,7	79	41	29	8
STRONG D3078079	DUBLEX	7,8	79	41	29	8
STRONG D3079079	DUBLEX	7,9	79	41	29	8
STRONG D3080079	DUBLEX	8	79	41	29	8
STRONG D3081089	DUBLEX	8,1	89	47	35	10
STRONG D3082089	DUBLEX	8,2	89	47	35	10
STRONG D3083089	DUBLEX	8,3	89	47	35	10
STRONG D3084089	DUBLEX	8,4	89	47	35	10
STRONG D3085089	DUBLEX	8,5	89	47	35	10
STRONG D3086089	DUBLEX	8,6	89	47	35	10
STRONG D3087089	DUBLEX	8,7	89	47	35	10
STRONG D3088089	DUBLEX	8,8	89	47	35	10
STRONG D3089089	DUBLEX	8,9	89	47	35	10
STRONG D3090089	DUBLEX	9	89	47	35	10
STRONG D3091089	DUBLEX	9,1	89	47	35	10
STRONG D3092089	DUBLEX	9,2	89	47	35	10
STRONG D3093089	DUBLEX	9,3	89	47	35	10
STRONG D3094089	DUBLEX	9,4	89	47	35	10
STRONG D3095089	DUBLEX	9,5	89	47	35	10
STRONG D3096089	DUBLEX	9,6	89	47	35	10
STRONG D3097089	DUBLEX	9,7	89	47	35	10
STRONG D3098089	DUBLEX	9,8	89	47	35	10
STRONG D3099089	DUBLEX	9,9	89	47	35	10
STRONG D3010089	DUBLEX	10	89	47	35	10



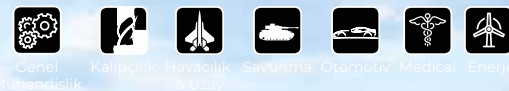
STRONG-DRILL

STRONG-DRILL-D3



Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.

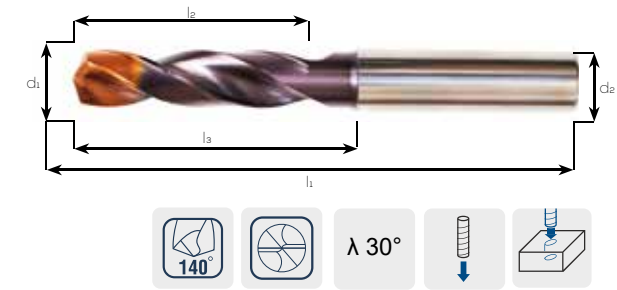


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STRONG-DRILL



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D3101102	DUBLEX	10,1	102	55	40	12
STRONG D3102102	DUBLEX	10,2	102	55	40	12
STRONG D3103102	DUBLEX	10,3	102	55	40	12
STRONG D3104102	DUBLEX	10,4	102	55	40	12
STRONG D3105102	DUBLEX	10,5	102	55	40	12
STRONG D3106102	DUBLEX	10,6	102	55	40	12
STRONG D3107102	DUBLEX	10,7	102	55	40	12
STRONG D3108102	DUBLEX	10,8	102	55	40	12
STRONG D3109102	DUBLEX	10,9	102	55	40	12
STRONG D3110102	DUBLEX	11	102	55	40	12
STRONG D3111102	DUBLEX	11,1	102	55	40	12
STRONG D3112102	DUBLEX	11,2	102	55	40	12
STRONG D3113102	DUBLEX	11,3	102	55	40	12
STRONG D3114102	DUBLEX	11,4	102	55	40	12
STRONG D3115102	DUBLEX	11,5	102	55	40	12
STRONG D3116102	DUBLEX	11,6	102	55	40	12
STRONG D3117102	DUBLEX	11,7	102	55	40	12
STRONG D3118102	DUBLEX	11,8	102	55	40	12
STRONG D3119102	DUBLEX	11,9	102	55	40	12
STRONG D3120102	DUBLEX	12	102	55	40	12
STRONG D3121107	DUBLEX	12,1	107	60	43	14
STRONG D3122107	DUBLEX	12,2	107	60	43	14
STRONG D3123107	DUBLEX	12,3	107	60	43	14
STRONG D3124107	DUBLEX	12,4	107	60	43	14
STRONG D3125107	DUBLEX	12,5	107	60	43	14
STRONG D3126107	DUBLEX	12,6	107	60	43	14
STRONG D3127107	DUBLEX	12,7	107	60	43	14
STRONG D3128107	DUBLEX	12,8	107	60	43	14
STRONG D3129107	DUBLEX	12,9	107	60	43	14
STRONG D3130107	DUBLEX	13	107	60	43	14
STRONG D3131107	DUBLEX	13,1	107	60	43	14
STRONG D3132107	DUBLEX	13,2	107	60	43	14
STRONG D3134107	DUBLEX	13,3	107	60	43	14
STRONG D3134107	DUBLEX	13,4	107	60	43	14
STRONG D3135107	DUBLEX	13,5	107	60	43	14
STRONG D3136107	DUBLEX	13,6	107	60	43	14
STRONG D3137107	DUBLEX	13,7	107	60	43	14
STRONG D3138107	DUBLEX	13,8	107	60	43	14
STRONG D3139107	DUBLEX	13,9	107	60	43	14
STRONG D3140110	DUBLEX	14	107	60	43	14



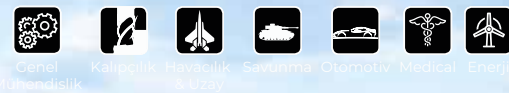
STRONG-DRILL

STRONG-DRILL-D3

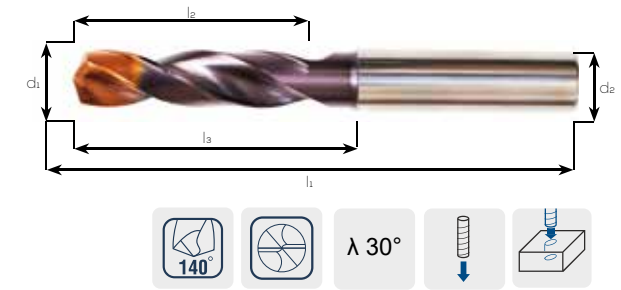


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



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KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D3141110	DUBLEX	14,1	110	60	45	16
STRONG D3142110	DUBLEX	14,2	110	65	45	16
STRONG D3143110	DUBLEX	14,3	110	65	45	16
STRONG D3144110	DUBLEX	14,4	110	65	45	16
STRONG D3145110	DUBLEX	14,5	110	65	45	16
STRONG D3146110	DUBLEX	14,6	110	65	45	16
STRONG D3147110	DUBLEX	14,7	110	65	45	16
STRONG D3148110	DUBLEX	14,8	110	65	45	16
STRONG D3149110	DUBLEX	14,9	110	65	45	16
STRONG D3150110	DUBLEX	15	110	65	45	16
STRONG D3151110	DUBLEX	15,1	110	65	45	16
STRONG D3152110	DUBLEX	15,2	110	65	45	16
STRONG D3153110	DUBLEX	15,3	110	65	45	16
STRONG D3154110	DUBLEX	15,4	110	65	45	16
STRONG D3155110	DUBLEX	15,5	110	65	45	16
STRONG D3156110	DUBLEX	15,6	110	65	45	16
STRONG D3157110	DUBLEX	15,7	110	65	45	16
STRONG D3158110	DUBLEX	15,8	110	65	45	16
STRONG D3159110	DUBLEX	15,9	110	65	45	16
STRONG D3160110	DUBLEX	16	110	65	45	16
STRONG D3165123	DUBLEX	16,5	123	65	51	18
STRONG D3170123	DUBLEX	17	123	73	51	18
STRONG D3175123	DUBLEX	17,5	123	73	51	18
STRONG D3180123	DUBLEX	18	123	73	51	18
STRONG D3185131	DUBLEX	18,5	131	79	55	20
STRONG D3190131	DUBLEX	19	131	79	55	20
STRONG D3195131	DUBLEX	19,5	131	79	55	20
STRONG D3200131	DUBLEX	20	131	79	55	20

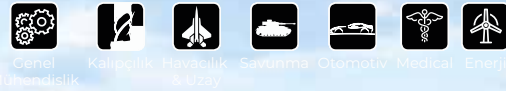


STRONG-DRILL-D3-C

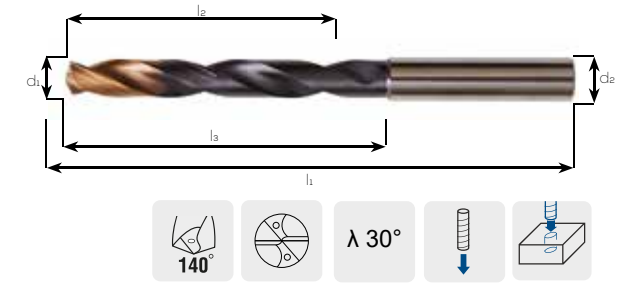


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D3030065-C	DUBLEX	3	65	20	14	6
STRONG D3031065-C	DUBLEX	3,1	65	20	14	6
STRONG D3032065-C	DUBLEX	3,2	65	20	14	6
STRONG D3033065-C	DUBLEX	3,3	65	20	14	6
STRONG D3034065-C	DUBLEX	3,4	65	20	14	6
STRONG D3035065-C	DUBLEX	3,5	65	20	14	6
STRONG D3036065-C	DUBLEX	3,6	65	20	14	6
STRONG D3037065-C	DUBLEX	3,7	65	20	14	6
STRONG D3038065-C	DUBLEX	3,8	65	24	17	6
STRONG D3039065-C	DUBLEX	3,9	65	24	17	6
STRONG D3040065-C	DUBLEX	4	65	24	17	6
STRONG D3041065-C	DUBLEX	4,1	65	24	17	6
STRONG D3042065-C	DUBLEX	4,2	65	24	17	6
STRONG D3043065-C	DUBLEX	4,3	65	24	17	6
STRONG D3044065-C	DUBLEX	4,4	65	24	17	6
STRONG D3045065-C	DUBLEX	4,5	65	24	17	6
STRONG D3046065-C	DUBLEX	4,6	65	24	17	6
STRONG D3047065-C	DUBLEX	4,7	65	24	17	6
STRONG D3048065-C	DUBLEX	4,8	65	28	20	6
STRONG D3049065-C	DUBLEX	4,9	65	28	20	6
STRONG D3050065-C	DUBLEX	5	65	28	20	6
STRONG D3051065-C	DUBLEX	5,1	65	28	20	6
STRONG D3052065-C	DUBLEX	5,2	65	28	20	6
STRONG D3053065-C	DUBLEX	5,3	65	28	20	6
STRONG D3054065-C	DUBLEX	5,4	65	28	20	6
STRONG D3055065-C	DUBLEX	5,5	65	28	20	6
STRONG D3056065-C	DUBLEX	5,6	65	28	20	6
STRONG D3057065-C	DUBLEX	5,7	65	28	20	6
STRONG D3058065-C	DUBLEX	5,8	65	28	20	6
STRONG D3059065-C	DUBLEX	5,9	65	28	20	6
STRONG D3060065-C	DUBLEX	6	65	28	20	6
STRONG D3061079-C	DUBLEX	6,1	79	34	24	8
STRONG D3062079-C	DUBLEX	6,2	79	34	24	8
STRONG D3063079-C	DUBLEX	6,3	79	34	24	8
STRONG D3064079-C	DUBLEX	6,4	79	34	24	8
STRONG D3065079-C	DUBLEX	6,5	79	34	24	8
STRONG D3066079-C	DUBLEX	6,6	79	34	24	8
STRONG D3067069-C	DUBLEX	6,7	79	34	24	8
STRONG D3068079-C	DUBLEX	6,8	79	34	24	8
STRONG D3069079-C	DUBLEX	6,9	79	34	24	8
STRONG D3070079-C	DUBLEX	7	79	34	24	8

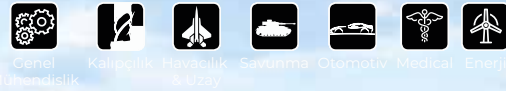


STRONG-DRILL-D3-C

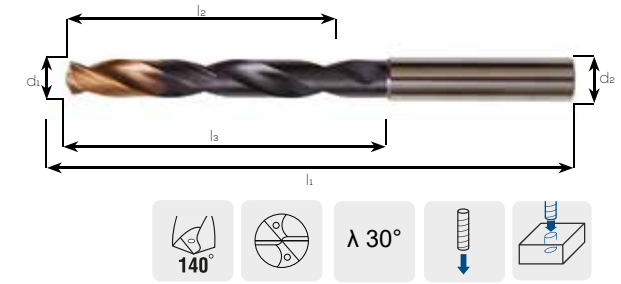


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D3071079-C	DUBLEX	7,1	79	41	28	8
STRONG D3072079-C	DUBLEX	7,2	79	41	28	8
STRONG D3073079-C	DUBLEX	7,3	79	41	28	8
STRONG D3074079-C	DUBLEX	7,4	79	41	28	8
STRONG D3075079-C	DUBLEX	7,5	79	41	28	8
STRONG D3076079-C	DUBLEX	7,6	79	41	29	8
STRONG D3077079-C	DUBLEX	7,7	79	41	29	8
STRONG D3078079-C	DUBLEX	7,8	79	41	29	8
STRONG D3079079-C	DUBLEX	7,9	79	41	29	8
STRONG D3080079-C	DUBLEX	8	79	41	29	8
STRONG D3081089-C	DUBLEX	8,1	89	47	35	10
STRONG D3082089-C	DUBLEX	8,2	89	47	35	10
STRONG D3083089-C	DUBLEX	8,3	89	47	35	10
STRONG D3084089-C	DUBLEX	8,4	89	47	35	10
STRONG D3085089-C	DUBLEX	8,5	89	47	35	10
STRONG D3086089-C	DUBLEX	8,6	89	47	35	10
STRONG D3087089-C	DUBLEX	8,7	89	47	35	10
STRONG D3088089-C	DUBLEX	8,8	89	47	35	10
STRONG D3089089-C	DUBLEX	8,9	89	47	35	10
STRONG D3090089-C	DUBLEX	9	89	47	35	10
STRONG D3091089-C	DUBLEX	9,1	89	47	35	10
STRONG D3092089-C	DUBLEX	9,2	89	47	35	10
STRONG D3093089-C	DUBLEX	9,3	89	47	35	10
STRONG D3094089-C	DUBLEX	9,4	89	47	35	10
STRONG D3095089-C	DUBLEX	9,5	89	47	35	10
STRONG D3096089-C	DUBLEX	9,6	89	47	35	10
STRONG D3097089-C	DUBLEX	9,7	89	47	35	10
STRONG D3098089-C	DUBLEX	9,8	89	47	35	10
STRONG D3099089-C	DUBLEX	9,9	89	47	35	10
STRONG D310089-C	DUBLEX	10	89	47	35	10
STRONG D3101102-C	DUBLEX	10,1	102	55	40	12
STRONG D3102102-C	DUBLEX	10,2	102	55	40	12
STRONG D3103102-C	DUBLEX	10,3	102	55	40	12
STRONG D3104102-C	DUBLEX	10,4	102	55	40	12
STRONG D3105102-C	DUBLEX	10,5	102	55	40	12
STRONG D3106102-C	DUBLEX	10,6	102	55	40	12
STRONG D3107102-C	DUBLEX	10,7	102	55	40	12
STRONG D3108102-C	DUBLEX	10,8	102	55	40	12
STRONG D3109102-C	DUBLEX	10,9	102	55	40	12
STRONG D3110102-C	DUBLEX	11	102	55	40	12

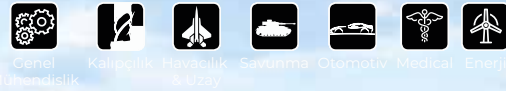


STRONG-DRILL-D3-C



Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



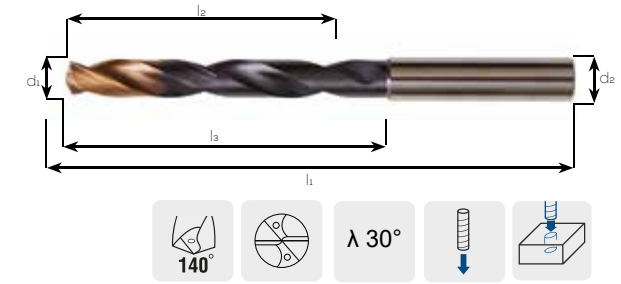
Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



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STRONG-DRILL



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D3111102-C	DUBLEX	11,1	102	55	40	12
STRONG D3112102-C	DUBLEX	11,2	102	55	40	12
STRONG D3113102-C	DUBLEX	11,3	102	55	40	12
STRONG D3114102-C	DUBLEX	11,4	102	55	40	12
STRONG D3115102-C	DUBLEX	11,5	102	55	40	12
STRONG D3116102-C	DUBLEX	11,6	102	55	40	12
STRONG D3117102-C	DUBLEX	11,7	102	55	40	12
STRONG D3118102-C	DUBLEX	11,8	102	55	40	12
STRONG D3119102-C	DUBLEX	11,9	102	55	40	12
STRONG D3120102-C	DUBLEX	12	102	55	40	12
STRONG D3121107-C	DUBLEX	12,1	107	60	43	14
STRONG D3122107-C	DUBLEX	12,2	107	60	43	14
STRONG D3123107-C	DUBLEX	12,3	107	60	43	14
STRONG D3124107-C	DUBLEX	12,4	107	60	43	14
STRONG D3125107-C	DUBLEX	12,5	107	60	43	14
STRONG D3126107-C	DUBLEX	12,6	107	60	43	14
STRONG D3127107-C	DUBLEX	12,7	107	60	43	14
STRONG D3128107-C	DUBLEX	12,8	107	60	43	14
STRONG D3129107-C	DUBLEX	12,9	107	60	43	14
STRONG D3130107-C	DUBLEX	13	107	60	43	14
STRONG D3131107-C	DUBLEX	13,1	107	60	43	14
STRONG D3132107-C	DUBLEX	13,2	107	60	43	14
STRONG D3134107-C	DUBLEX	13,3	107	60	43	14
STRONG D3134107-C	DUBLEX	13,4	107	60	43	14
STRONG D3135107-C	DUBLEX	13,5	107	60	43	14
STRONG D3136107-C	DUBLEX	13,6	107	60	43	14
STRONG D3137107-C	DUBLEX	13,7	107	60	43	14
STRONG D3138107-C	DUBLEX	13,8	107	60	43	14
STRONG D3139107-C	DUBLEX	13,9	107	60	43	14
STRONG D3140110-C	DUBLEX	14	107	60	43	14
STRONG D3141110-C	DUBLEX	14,1	110	60	45	16
STRONG D3142110-C	DUBLEX	14,2	110	65	45	16
STRONG D3143110-C	DUBLEX	14,3	110	65	45	16
STRONG D3144110-C	DUBLEX	14,4	110	65	45	16
STRONG D3145110-C	DUBLEX	14,5	110	65	45	16
STRONG D3146110-C	DUBLEX	14,6	110	65	45	16
STRONG D3147110-C	DUBLEX	14,7	110	65	45	16
STRONG D3148110-C	DUBLEX	14,8	110	65	45	16
STRONG D3149110-C	DUBLEX	14,9	110	65	45	16
STRONG D3150110-C	DUBLEX	15	110	65	45	16



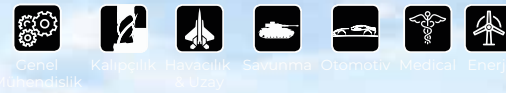
STRONG-DRILL

STRONG-DRILL-D3-C

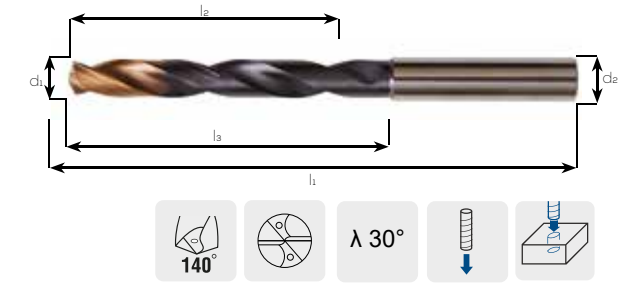


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu,
silisyum karbür
tozu ve ilave
materyaller ile
köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D3151110-C	DUBLEX	15,1	110	65	45	16
STRONG D3152110-C	DUBLEX	15,2	110	65	45	16
STRONG D3153110-C	DUBLEX	15,3	110	65	45	16
STRONG D3154110-C	DUBLEX	15,4	110	65	45	16
STRONG D3155110-C	DUBLEX	15,5	110	65	45	16
STRONG D3156110-C	DUBLEX	15,6	110	65	45	16
STRONG D3157110-C	DUBLEX	15,7	110	65	45	16
STRONG D3158110-C	DUBLEX	15,8	110	65	45	16
STRONG D3159110-C	DUBLEX	15,9	110	65	45	16
STRONG D3160110-C	DUBLEX	16	110	65	45	16
STRONG D3165123-C	DUBLEX	16,5	123	65	51	18
STRONG D3170123-C	DUBLEX	17	123	73	51	18
STRONG D3175123-C	DUBLEX	17,5	123	73	51	18
STRONG D3180123-C	DUBLEX	18	123	73	51	18
STRONG D3185131-C	DUBLEX	18,5	131	79	55	20
STRONG D3190131-C	DUBLEX	19	131	79	55	20
STRONG D3195131-C	DUBLEX	19,5	131	79	55	20
STRONG D3200131-C	DUBLEX	20	131	79	55	20

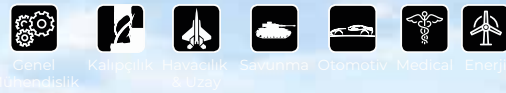


STRONG-DRILL-DKM3

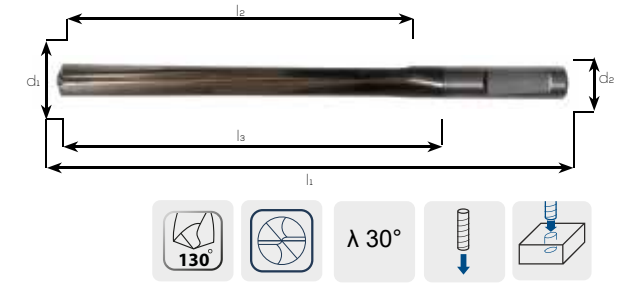


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu,
silisyum karbür
tozu ve ilave
materyaller ile
köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG DKM3030065	TiAIN	3	65	20	14	6
STRONG DKM3031065	TiAIN	3,1	65	20	14	6
STRONG DKM3032065	TiAIN	3,2	65	20	14	6
STRONG DKM3033065	TiAIN	3,3	65	20	14	6
STRONG DKM3034065	TiAIN	3,4	65	20	14	6
STRONG DKM3035065	TiAIN	3,5	65	20	14	6
STRONG DKM3036065	TiAIN	3,6	65	20	14	6
STRONG DKM3037065	TiAIN	3,7	65	20	14	6
STRONG DKM3038065	TiAIN	3,8	65	24	17	6
STRONG DKM3039065	TiAIN	3,9	65	24	17	6
STRONG DKM3040065	TiAIN	4	65	24	17	6
STRONG DKM3041065	TiAIN	4,1	65	24	17	6
STRONG DKM3042065	TiAIN	4,2	65	24	17	6
STRONG DKM3043065	TiAIN	4,3	65	24	17	6
STRONG DKM3044065	TiAIN	4,4	65	24	17	6
STRONG DKM3045065	TiAIN	4,5	65	24	17	6
STRONG DKM3046065	TiAIN	4,6	65	24	17	6
STRONG DKM3047065	TiAIN	4,7	65	24	17	6
STRONG DKM3048065	TiAIN	4,8	65	28	20	6
STRONG DKM3049065	TiAIN	4,9	65	28	20	6
STRONG DKM3050065	TiAIN	5	65	28	20	6
STRONG DKM3051065	TiAIN	5,1	65	28	20	6
STRONG DKM3052065	TiAIN	5,2	65	28	20	6
STRONG DKM3053065	TiAIN	5,3	65	28	20	6
STRONG DKM3054065	TiAIN	5,4	65	28	20	6
STRONG DKM3055065	TiAIN	5,5	65	28	20	6
STRONG DKM3056065	TiAIN	5,6	65	28	20	6
STRONG DKM3057065	TiAIN	5,7	65	28	20	6
STRONG DKM3058065	TiAIN	5,8	65	28	20	6
STRONG DKM3059065	TiAIN	5,9	65	28	20	6
STRONG DKM3060065	TiAIN	6	65	28	20	6
STRONG DKM3061079	TiAIN	6,1	79	34	24	8
STRONG DKM3062079	TiAIN	6,2	79	34	24	8
STRONG DKM3063079	TiAIN	6,3	79	34	24	8
STRONG DKM3064079	TiAIN	6,4	79	34	24	8
STRONG DKM3065079	TiAIN	6,5	79	34	24	8
STRONG DKM3066079	TiAIN	6,6	79	34	24	8
STRONG DKM3067069	TiAIN	6,7	79	34	24	8
STRONG DKM3068079	TiAIN	6,8	79	34	24	8
STRONG DKM3069079	TiAIN	6,9	79	34	24	8
STRONG DKM3070079	TiAIN	7	79	34	24	8

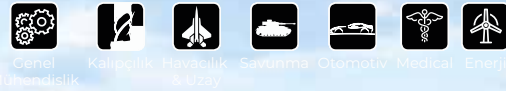


STRONG-DRILL-DKM3

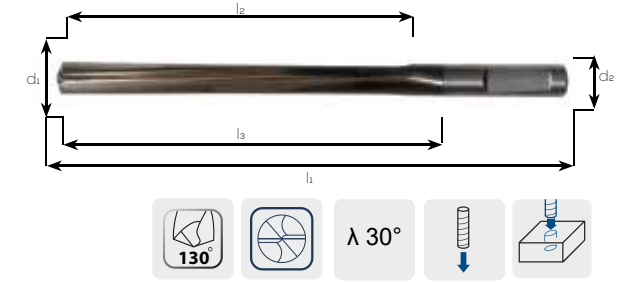


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG DKM3071079	TiAIN	7,1	79	41	28	8
STRONG DKM3072079	TiAIN	7,2	79	41	28	8
STRONG DKM3073079	TiAIN	7,3	79	41	28	8
STRONG DKM3074079	TiAIN	7,4	79	41	28	8
STRONG DKM3075079	TiAIN	7,5	79	41	28	8
STRONG DKM3076079	TiAIN	7,6	79	41	29	8
STRONG DKM3077079	TiAIN	7,7	79	41	29	8
STRONG DKM3078079	TiAIN	7,8	79	41	29	8
STRONG DKM3079079	TiAIN	7,9	79	41	29	8
STRONG DKM3080079	TiAIN	8	79	41	29	8
STRONG DKM3081089	TiAIN	8,1	89	47	35	10
STRONG DKM3082089	TiAIN	8,2	89	47	35	10
STRONG DKM3083089	TiAIN	8,3	89	47	35	10
STRONG DKM3084089	TiAIN	8,4	89	47	35	10
STRONG DKM3085089	TiAIN	8,5	89	47	35	10
STRONG DKM3086089	TiAIN	8,6	89	47	35	10
STRONG DKM3087089	TiAIN	8,7	89	47	35	10
STRONG DKM3088089	TiAIN	8,8	89	47	35	10
STRONG DKM3089089	TiAIN	8,9	89	47	35	10
STRONG DKM3090089	TiAIN	9	89	47	35	10
STRONG DKM3091089	TiAIN	9,1	89	47	35	10
STRONG DKM3092089	TiAIN	9,2	89	47	35	10
STRONG DKM3093089	TiAIN	9,3	89	47	35	10
STRONG DKM3094089	TiAIN	9,4	89	47	35	10
STRONG DKM3095089	TiAIN	9,5	89	47	35	10
STRONG DKM3096089	TiAIN	9,6	89	47	35	10
STRONG DKM3097089	TiAIN	9,7	89	47	35	10
STRONG DKM3098089	TiAIN	9,8	89	47	35	10
STRONG DKM3099089	TiAIN	9,9	89	47	35	10
STRONG DKM3100089	TiAIN	10	89	47	35	10
STRONG DKM3101102	TiAIN	10,1	102	55	40	12
STRONG DKM3102102	TiAIN	10,2	102	55	40	12
STRONG DKM3103102	TiAIN	10,3	102	55	40	12
STRONG DKM3104102	TiAIN	10,4	102	55	40	12
STRONG DKM3105102	TiAIN	10,5	102	55	40	12
STRONG DKM3106102	TiAIN	10,6	102	55	40	12
STRONG DKM3107102	TiAIN	10,7	102	55	40	12
STRONG DKM3108102	TiAIN	10,8	102	55	40	12
STRONG DKM3109102	TiAIN	10,9	102	55	40	12
STRONG DKM3110102	TiAIN	11	102	55	40	12

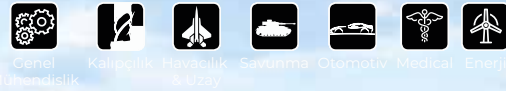


STRONG-DRILL-DKM3

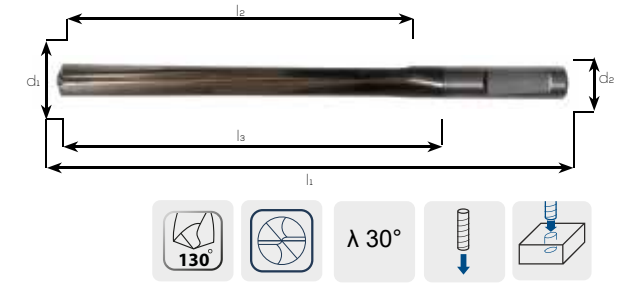


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG DKM311102	TiAIN	11,1	102	55	40	12
STRONG DKM311202	TiAIN	11,2	102	55	40	12
STRONG DKM311302	TiAIN	11,3	102	55	40	12
STRONG DKM311402	TiAIN	11,4	102	55	40	12
STRONG DKM311502	TiAIN	11,5	102	55	40	12
STRONG DKM311602	TiAIN	11,6	102	55	40	12
STRONG DKM311702	TiAIN	11,7	102	55	40	12
STRONG DKM311802	TiAIN	11,8	102	55	40	12
STRONG DKM311902	TiAIN	11,9	102	55	40	12
STRONG DKM312002	TiAIN	12	102	55	40	12
STRONG DKM312107	TiAIN	12,1	107	60	43	14
STRONG DKM312207	TiAIN	12,2	107	60	43	14
STRONG DKM312307	TiAIN	12,3	107	60	43	14
STRONG DKM312407	TiAIN	12,4	107	60	43	14
STRONG DKM312507	TiAIN	12,5	107	60	43	14
STRONG DKM312607	TiAIN	12,6	107	60	43	14
STRONG DKM312707	TiAIN	12,7	107	60	43	14
STRONG DKM312807	TiAIN	12,8	107	60	43	14
STRONG DKM312907	TiAIN	12,9	107	60	43	14
STRONG DKM313007	TiAIN	13	107	60	43	14
STRONG DKM313107	TiAIN	13,1	107	60	43	14
STRONG DKM313207	TiAIN	13,2	107	60	43	14
STRONG DKM313407	TiAIN	13,3	107	60	43	14
STRONG DKM313407	TiAIN	13,4	107	60	43	14
STRONG DKM313507	TiAIN	13,5	107	60	43	14
STRONG DKM313607	TiAIN	13,6	107	60	43	14
STRONG DKM313707	TiAIN	13,7	107	60	43	14
STRONG DKM313807	TiAIN	13,8	107	60	43	14
STRONG DKM313907	TiAIN	13,9	107	60	43	14
STRONG DKM3140110	TiAIN	14	107	60	43	14
STRONG DKM3141110	TiAIN	14,1	110	60	45	16
STRONG DKM3142110	TiAIN	14,2	110	65	45	16
STRONG DKM3143110	TiAIN	14,3	110	65	45	16
STRONG DKM3144110	TiAIN	14,4	110	65	45	16
STRONG DKM3145110	TiAIN	14,5	110	65	45	16
STRONG DKM3146110	TiAIN	14,6	110	65	45	16
STRONG DKM3147110	TiAIN	14,7	110	65	45	16
STRONG DKM3148110	TiAIN	14,8	110	65	45	16
STRONG DKM3149110	TiAIN	14,9	110	65	45	16
STRONG DKM3150110	TiAIN	15	110	65	45	16

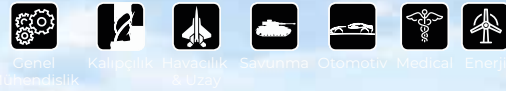


STRONG-DRILL-DKM3

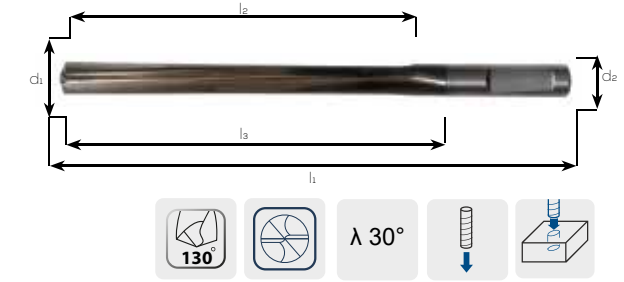


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG DKM3151110	TiAIN	15,1	110	65	45	16
STRONG DKM3152110	TiAIN	15,2	110	65	45	16
STRONG DKM3153110	TiAIN	15,3	110	65	45	16
STRONG DKM3154110	TiAIN	15,4	110	65	45	16
STRONG DKM3155110	TiAIN	15,5	110	65	45	16
STRONG DKM3156110	TiAIN	15,6	110	65	45	16
STRONG DKM3157110	TiAIN	15,7	110	65	45	16
STRONG DKM3158110	TiAIN	15,8	110	65	45	16
STRONG DKM3159110	TiAIN	15,9	110	65	45	16
STRONG DKM3160110	TiAIN	16	110	65	45	16
STRONG DKM3165123	TiAIN	16,5	123	65	51	18
STRONG DKM3170123	TiAIN	17	123	73	51	18
STRONG DKM3175123	TiAIN	17,5	123	73	51	18
STRONG DKM3180123	TiAIN	18	123	73	51	18
STRONG DKM3185131	TiAIN	18,5	131	79	55	20
STRONG DKM3190131	TiAIN	19	131	79	55	20
STRONG DKM3195131	TiAIN	19,5	131	79	55	20
STRONG DKM3200131	TiAIN	20	131	79	55	20

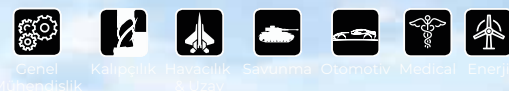


STRONG-DRILL-D5

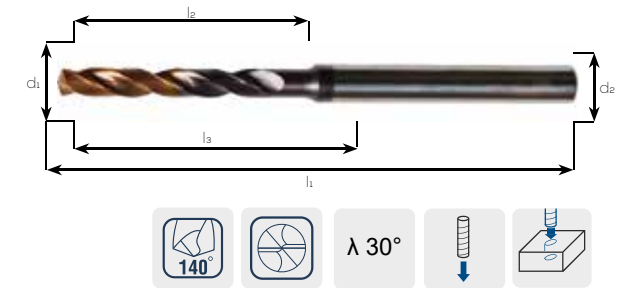


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D5030066	DUBLEX	3	66	28	23	6
STRONG D5031066	DUBLEX	3,1	66	28	23	6
STRONG D5032066	DUBLEX	3,2	66	28	23	6
STRONG D5033066	DUBLEX	3,3	66	28	23	6
STRONG D5034066	DUBLEX	3,4	66	28	23	6
STRONG D5035066	DUBLEX	3,5	66	28	23	6
STRONG D5036066	DUBLEX	3,6	66	28	23	6
STRONG D5037066	DUBLEX	3,7	66	28	23	6
STRONG D5038082	DUBLEX	3,8	82	36	29	6
STRONG D5039082	DUBLEX	3,9	82	36	29	6
STRONG D5040082	DUBLEX	4	82	36	29	6
STRONG D5041082	DUBLEX	4,1	82	36	29	6
STRONG D5042082	DUBLEX	4,2	82	36	29	6
STRONG D5043082	DUBLEX	4,3	82	36	29	6
STRONG D5044082	DUBLEX	4,4	82	36	29	6
STRONG D5045082	DUBLEX	4,5	82	36	29	6
STRONG D5046082	DUBLEX	4,6	82	36	29	6
STRONG D5047082	DUBLEX	4,7	82	36	29	6
STRONG D5048082	DUBLEX	4,8	82	44	35	6
STRONG D5049082	DUBLEX	4,9	82	44	35	6
STRONG D5050082	DUBLEX	5	82	44	35	6
STRONG D5051082	DUBLEX	5,1	82	44	35	6
STRONG D5052082	DUBLEX	5,2	82	44	35	6
STRONG D5053082	DUBLEX	5,3	82	44	35	6
STRONG D5054082	DUBLEX	5,4	82	44	35	6
STRONG D5055082	DUBLEX	5,5	82	44	35	6
STRONG D5056082	DUBLEX	5,6	82	44	35	6
STRONG D5057082	DUBLEX	5,7	82	44	35	6
STRONG D5058082	DUBLEX	5,8	82	44	35	6
STRONG D5059082	DUBLEX	5,9	82	44	35	6
STRONG D5060082	DUBLEX	6	82	44	35	6
STRONG D5061091	DUBLEX	6,1	91	53	43	8
STRONG D5062091	DUBLEX	6,2	91	53	43	8
STRONG D5063091	DUBLEX	6,3	91	53	43	8
STRONG D5064091	DUBLEX	6,4	91	53	43	8
STRONG D5065091	DUBLEX	6,5	91	53	43	8
STRONG D5066091	DUBLEX	6,6	91	53	43	8
STRONG D5067091	DUBLEX	6,7	91	53	43	8
STRONG D5068091	DUBLEX	6,8	91	53	43	8
STRONG D5069091	DUBLEX	6,9	91	53	43	8
STRONG D5070091	DUBLEX	7	91	53	43	8

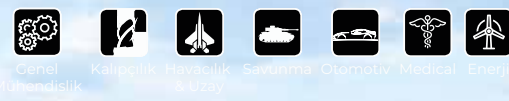


STRONG-DRILL-D5

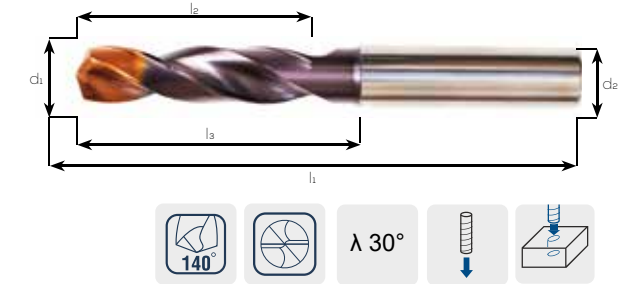


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D5071091	DUBLEX	7,1	91	53	43	8
STRONG D5072091	DUBLEX	7,2	91	53	43	8
STRONG D5073091	DUBLEX	7,3	91	53	43	8
STRONG D5074091	DUBLEX	7,4	91	53	43	8
STRONG D5075091	DUBLEX	7,5	91	53	43	8
STRONG D5076091	DUBLEX	7,6	91	53	43	8
STRONG D5077091	DUBLEX	7,7	91	53	43	8
STRONG D5078091	DUBLEX	7,8	91	53	43	8
STRONG D5079091	DUBLEX	7,9	91	53	43	8
STRONG D5080091	DUBLEX	8	91	53	43	8
STRONG D5081103	DUBLEX	8,1	103	61	49	10
STRONG D5082103	DUBLEX	8,2	103	61	49	10
STRONG D5083103	DUBLEX	8,3	103	61	49	10
STRONG D5084103	DUBLEX	8,4	103	61	49	10
STRONG D5085103	DUBLEX	8,5	103	61	49	10
STRONG D5086103	DUBLEX	8,6	103	61	49	10
STRONG D5087103	DUBLEX	8,7	103	61	49	10
STRONG D5088103	DUBLEX	8,8	103	61	49	10
STRONG D5089103	DUBLEX	8,9	103	61	49	10
STRONG D5090103	DUBLEX	9	103	61	49	10
STRONG D5091103	DUBLEX	9,1	103	61	49	10
STRONG D5092103	DUBLEX	9,2	103	61	49	10
STRONG D5093103	DUBLEX	9,3	103	61	49	10
STRONG D5094103	DUBLEX	9,4	103	61	49	10
STRONG D5095103	DUBLEX	9,5	103	61	49	10
STRONG D5096103	DUBLEX	9,6	103	61	49	10
STRONG D5097103	DUBLEX	9,7	103	61	49	10
STRONG D5098103	DUBLEX	9,8	103	61	49	10
STRONG D5099103	DUBLEX	9,9	103	61	49	10
STRONG D5100103	DUBLEX	10	103	61	49	10
STRONG D5101118	DUBLEX	10,1	118	71	56	12
STRONG D5102118	DUBLEX	10,2	118	71	56	12
STRONG D5103118	DUBLEX	10,3	118	71	56	12
STRONG D5104118	DUBLEX	10,4	118	71	56	12
STRONG D5105118	DUBLEX	10,5	118	71	56	12
STRONG D5106118	DUBLEX	10,6	118	71	56	12
STRONG D5107118	DUBLEX	10,7	118	71	56	12
STRONG D5108118	DUBLEX	10,8	118	71	56	12
STRONG D5109118	DUBLEX	10,9	118	71	56	12
STRONG D5110118	DUBLEX	11	118	71	56	12

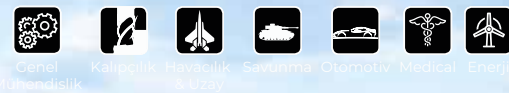


STRONG-DRILL-D5

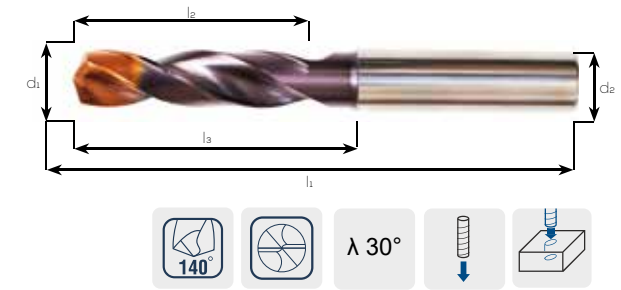


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D5111118	DUBLEX	11,1	118	71	56	12
STRONG D5112118	DUBLEX	11,2	118	71	56	12
STRONG D5113118	DUBLEX	11,3	118	71	56	12
STRONG D5114118	DUBLEX	11,4	118	71	56	12
STRONG D5115118	DUBLEX	11,5	118	71	56	12
STRONG D5116118	DUBLEX	11,6	118	71	56	12
STRONG D5117118	DUBLEX	11,7	118	71	56	12
STRONG D5118118	DUBLEX	11,8	118	71	56	12
STRONG D5119118	DUBLEX	11,9	118	71	56	12
STRONG D5120118	DUBLEX	12	118	71	56	12
STRONG D5121124	DUBLEX	12,1	124	77	60	14
STRONG D5122124	DUBLEX	12,2	124	77	60	14
STRONG D5123124	DUBLEX	12,3	124	77	60	14
STRONG D5124124	DUBLEX	12,4	124	77	60	14
STRONG D5125124	DUBLEX	12,5	124	77	60	14
STRONG D5126124	DUBLEX	12,6	124	77	60	14
STRONG D5127124	DUBLEX	12,7	124	77	60	14
STRONG D5128124	DUBLEX	12,8	124	77	60	14
STRONG D5129124	DUBLEX	12,9	124	77	60	14
STRONG D5130124	DUBLEX	13	124	77	60	14
STRONG D5131124	DUBLEX	13,1	124	77	60	14
STRONG D5132124	DUBLEX	13,2	124	77	60	14
STRONG D5133124	DUBLEX	13,3	124	77	60	14
STRONG D5134124	DUBLEX	13,4	124	77	60	14
STRONG D5135124	DUBLEX	13,5	124	77	60	14
STRONG D5136124	DUBLEX	13,6	124	77	60	14
STRONG D5137124	DUBLEX	13,7	124	77	60	14
STRONG D5138124	DUBLEX	13,8	124	77	60	14
STRONG D5139124	DUBLEX	13,9	124	77	60	14
STRONG D5140124	DUBLEX	14	124	77	60	14
STRONG D5141133	DUBLEX	14,1	133	83	63	16
STRONG D5142133	DUBLEX	14,2	133	83	63	16
STRONG D5143133	DUBLEX	14,3	133	83	63	16
STRONG D5144133	DUBLEX	14,4	133	83	63	16
STRONG D5145133	DUBLEX	14,5	133	83	63	16
STRONG D5146133	DUBLEX	14,6	133	83	63	16
STRONG D5147133	DUBLEX	14,7	133	83	63	16
STRONG D5148133	DUBLEX	14,8	133	83	63	16
STRONG D5149133	DUBLEX	14,9	133	83	63	16
STRONG D5150133	DUBLEX	15	133	83	63	16

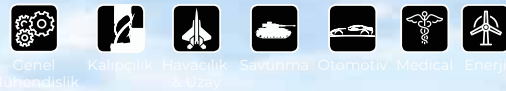


STRONG-DRILL-D5

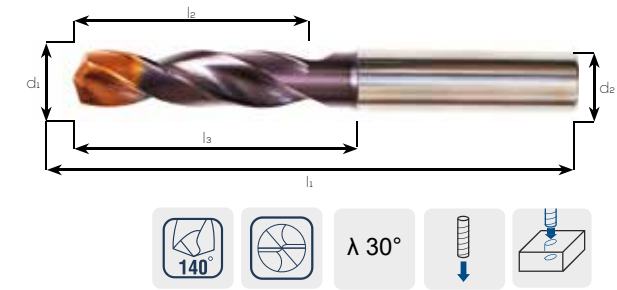


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D5151133	DUBLEX	15,1	133	83	63	16
STRONG D5152133	DUBLEX	15,2	133	83	63	16
STRONG D5153133	DUBLEX	15,3	133	83	63	16
STRONG D5154133	DUBLEX	15,4	133	83	63	16
STRONG D5155133	DUBLEX	15,5	133	83	63	16
STRONG D5156133	DUBLEX	15,6	133	83	63	16
STRONG D5157133	DUBLEX	15,7	133	83	63	16
STRONG D5158133	DUBLEX	15,8	133	83	63	16
STRONG D5159133	DUBLEX	15,9	133	83	63	16
STRONG D5160133	DUBLEX	16	133	83	63	16
STRONG D5165143	DUBLEX	16,5	143	93	71	18
STRONG D5170143	DUBLEX	17	143	93	71	18
STRONG D5175143	DUBLEX	17,5	143	93	71	18
STRONG D5180143	DUBLEX	18	143	93	71	18
STRONG D5185153	DUBLEX	18,5	153	101	77	20
STRONG D5190153	DUBLEX	19	153	101	77	20
STRONG D5195153	DUBLEX	19,5	153	101	77	20
STRONG D5200153	DUBLEX	20	153	101	77	20

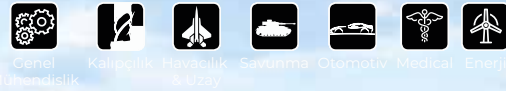


STRONG-DRILL-DS-C

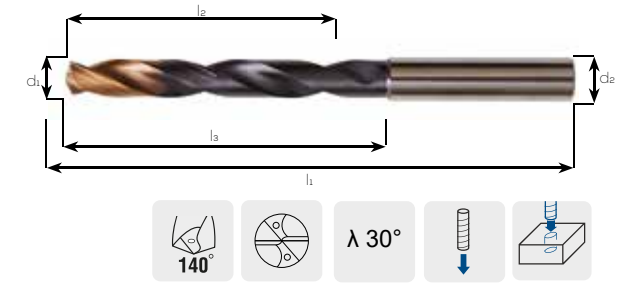


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D5030066-C	DUBLEX	3	66	28	23	6
STRONG D5031066-C	DUBLEX	3,1	66	28	23	6
STRONG D5032066-C	DUBLEX	3,2	66	28	23	6
STRONG D5033066-C	DUBLEX	3,3	66	28	23	6
STRONG D5034066-C	DUBLEX	3,4	66	28	23	6
STRONG D5035066-C	DUBLEX	3,5	66	28	23	6
STRONG D5036066-C	DUBLEX	3,6	66	28	23	6
STRONG D5037066-C	DUBLEX	3,7	66	28	23	6
STRONG D5038082-C	DUBLEX	3,8	82	36	29	6
STRONG D5039082-C	DUBLEX	3,9	82	36	29	6
STRONG D5040082-C	DUBLEX	4	82	36	29	6
STRONG D5041082-C	DUBLEX	4,1	82	36	29	6
STRONG D5042082-C	DUBLEX	4,2	82	36	29	6
STRONG D5043082-C	DUBLEX	4,3	82	36	29	6
STRONG D5044082-C	DUBLEX	4,4	82	36	29	6
STRONG D5045082-C	DUBLEX	4,5	82	36	29	6
STRONG D5046082-C	DUBLEX	4,6	82	36	29	6
STRONG D5047082-C	DUBLEX	4,7	82	36	29	6
STRONG D5048082-C	DUBLEX	4,8	82	44	35	6
STRONG D5049082-C	DUBLEX	4,9	82	44	35	6
STRONG D5050082-C	DUBLEX	5	82	44	35	6
STRONG D5051082-C	DUBLEX	5,1	82	44	35	6
STRONG D5052082-C	DUBLEX	5,2	82	44	35	6
STRONG D5053082-C	DUBLEX	5,3	82	44	35	6
STRONG D5054082-C	DUBLEX	5,4	82	44	35	6
STRONG D5055082-C	DUBLEX	5,5	82	44	35	6
STRONG D5056082-C	DUBLEX	5,6	82	44	35	6
STRONG D5057082-C	DUBLEX	5,7	82	44	35	6
STRONG D5058082-C	DUBLEX	5,8	82	44	35	6
STRONG D5059082-C	DUBLEX	5,9	82	44	35	6
STRONG D5060082-C	DUBLEX	6	82	44	35	6
STRONG D5061091-C	DUBLEX	6,1	91	53	43	8
STRONG D5062091-C	DUBLEX	6,2	91	53	43	8
STRONG D5063091-C	DUBLEX	6,3	91	53	43	8
STRONG D5064091-C	DUBLEX	6,4	91	53	43	8
STRONG D5065091-C	DUBLEX	6,5	91	53	43	8
STRONG D5066091-C	DUBLEX	6,6	91	53	43	8
STRONG D5067091-C	DUBLEX	6,7	91	53	43	8
STRONG D5068091-C	DUBLEX	6,8	91	53	43	8
STRONG D5069091-C	DUBLEX	6,9	91	53	43	8
STRONG D5070091-C	DUBLEX	7	91	53	43	8

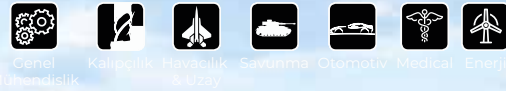


STRONG-DRILL-D5-C

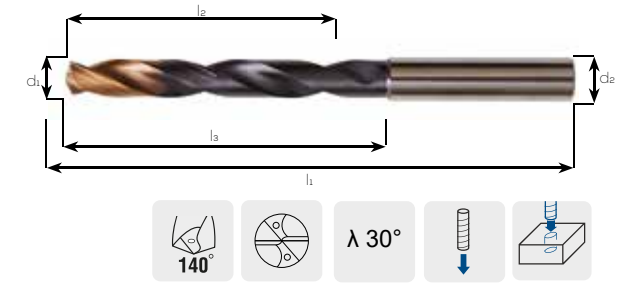


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D5071091-C	DUBLEX	7,1	91	53	43	8
STRONG D5072091-C	DUBLEX	7,2	91	53	43	8
STRONG D5073091-C	DUBLEX	7,3	91	53	43	8
STRONG D5074091-C	DUBLEX	7,4	91	53	43	8
STRONG D5075091-C	DUBLEX	7,5	91	53	43	8
STRONG D5076091-C	DUBLEX	7,6	91	53	43	8
STRONG D5077091-C	DUBLEX	7,7	91	53	43	8
STRONG D5078091-C	DUBLEX	7,8	91	53	43	8
STRONG D5079091-C	DUBLEX	7,9	91	53	43	8
STRONG D5080091-C	DUBLEX	8	91	53	43	8
STRONG D5081103-C	DUBLEX	8,1	103	61	49	10
STRONG D5082103-C	DUBLEX	8,2	103	61	49	10
STRONG D5083103-C	DUBLEX	8,3	103	61	49	10
STRONG D5084103-C	DUBLEX	8,4	103	61	49	10
STRONG D5085103-C	DUBLEX	8,5	103	61	49	10
STRONG D5086103-C	DUBLEX	8,6	103	61	49	10
STRONG D5087103-C	DUBLEX	8,7	103	61	49	10
STRONG D5088103-C	DUBLEX	8,8	103	61	49	10
STRONG D5089103-C	DUBLEX	8,9	103	61	49	10
STRONG D5090103-C	DUBLEX	9	103	61	49	10
STRONG D5091103-C	DUBLEX	9,1	103	61	49	10
STRONG D5092103-C	DUBLEX	9,2	103	61	49	10
STRONG D5093103-C	DUBLEX	9,3	103	61	49	10
STRONG D5094103-C	DUBLEX	9,4	103	61	49	10
STRONG D5095103-C	DUBLEX	9,5	103	61	49	10
STRONG D5096103-C	DUBLEX	9,6	103	61	49	10
STRONG D5097103-C	DUBLEX	9,7	103	61	49	10
STRONG D5098103-C	DUBLEX	9,8	103	61	49	10
STRONG D5099103-C	DUBLEX	9,9	103	61	49	10
STRONG D5100103-C	DUBLEX	10	103	61	49	10
STRONG D5101118-C	DUBLEX	10,1	118	71	56	12
STRONG D5102118-C	DUBLEX	10,2	118	71	56	12
STRONG D5103118-C	DUBLEX	10,3	118	71	56	12
STRONG D5104118-C	DUBLEX	10,4	118	71	56	12
STRONG D5105118-C	DUBLEX	10,5	118	71	56	12
STRONG D5106118-C	DUBLEX	10,6	118	71	56	12
STRONG D5107118-C	DUBLEX	10,7	118	71	56	12
STRONG D5108118-C	DUBLEX	10,8	118	71	56	12
STRONG D5109118-C	DUBLEX	10,9	118	71	56	12
STRONG D5110118-C	DUBLEX	11	118	71	56	12

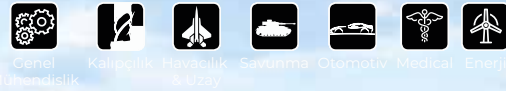


STRONG-DRILL-D5-C

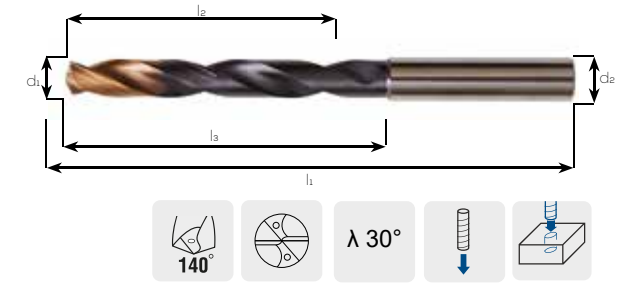


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D5111118-C	DUBLEX	11,1	118	71	56	12
STRONG D5112118-C	DUBLEX	11,2	118	71	56	12
STRONG D5113118-C	DUBLEX	11,3	118	71	56	12
STRONG D5114118-C	DUBLEX	11,4	118	71	56	12
STRONG D5115118-C	DUBLEX	11,5	118	71	56	12
STRONG D5116118-C	DUBLEX	11,6	118	71	56	12
STRONG D5117118-C	DUBLEX	11,7	118	71	56	12
STRONG D5118118-C	DUBLEX	11,8	118	71	56	12
STRONG D5119118-C	DUBLEX	11,9	118	71	56	12
STRONG D5120118-C	DUBLEX	12	118	71	56	12
STRONG D5121124-C	DUBLEX	12,1	124	77	60	14
STRONG D5122124-C	DUBLEX	12,2	124	77	60	14
STRONG D5123124-C	DUBLEX	12,3	124	77	60	14
STRONG D5124124-C	DUBLEX	12,4	124	77	60	14
STRONG D5125124-C	DUBLEX	12,5	124	77	60	14
STRONG D5126124-C	DUBLEX	12,6	124	77	60	14
STRONG D5127124-C	DUBLEX	12,7	124	77	60	14
STRONG D5128124-C	DUBLEX	12,8	124	77	60	14
STRONG D5129124-C	DUBLEX	12,9	124	77	60	14
STRONG D5130124-C	DUBLEX	13	124	77	60	14
STRONG D5131124-C	DUBLEX	13,1	124	77	60	14
STRONG D5132124-C	DUBLEX	13,2	124	77	60	14
STRONG D5133124-C	DUBLEX	13,3	124	77	60	14
STRONG D5134124-C	DUBLEX	13,4	124	77	60	14
STRONG D5135124-C	DUBLEX	13,5	124	77	60	14
STRONG D5136124-C	DUBLEX	13,6	124	77	60	14
STRONG D5137124-C	DUBLEX	13,7	124	77	60	14
STRONG D5138124-C	DUBLEX	13,8	124	77	60	14
STRONG D5139124-C	DUBLEX	13,9	124	77	60	14
STRONG D5140124-C	DUBLEX	14	124	77	60	14
STRONG D5141133-C	DUBLEX	14,1	133	83	63	16
STRONG D5142133-C	DUBLEX	14,2	133	83	63	16
STRONG D5143133-C	DUBLEX	14,3	133	83	63	16
STRONG D5144133-C	DUBLEX	14,4	133	83	63	16
STRONG D5145133-C	DUBLEX	14,5	133	83	63	16
STRONG D5146133-C	DUBLEX	14,6	133	83	63	16
STRONG D5147133-C	DUBLEX	14,7	133	83	63	16
STRONG D5148133-C	DUBLEX	14,8	133	83	63	16
STRONG D5149133-C	DUBLEX	14,9	133	83	63	16
STRONG D5150133-C	DUBLEX	15	133	83	63	16

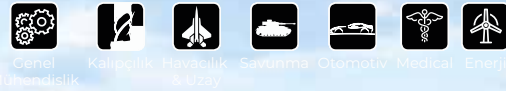


STRONG-DRILL-D5-C



Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



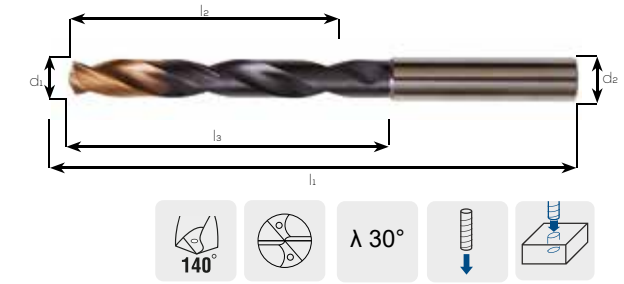
Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



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STRONG-DRILL



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D5151133-C	DUBLEX	15,1	133	83	63	16
STRONG D5152133-C	DUBLEX	15,2	133	83	63	16
STRONG D5153133-C	DUBLEX	15,3	133	83	63	16
STRONG D5154133-C	DUBLEX	15,4	133	83	63	16
STRONG D5155133-C	DUBLEX	15,5	133	83	63	16
STRONG D5156133-C	DUBLEX	15,6	133	83	63	16
STRONG D5157133-C	DUBLEX	15,7	133	83	63	16
STRONG D5158133-C	DUBLEX	15,8	133	83	63	16
STRONG D5159133-C	DUBLEX	15,9	133	83	63	16
STRONG D5160133-C	DUBLEX	16	133	83	63	16
STRONG D5165143-C	DUBLEX	16,5	143	93	71	18
STRONG D5170143-C	DUBLEX	17	143	93	71	18
STRONG D5175143-C	DUBLEX	17,5	143	93	71	18
STRONG D5180143-C	DUBLEX	18	143	93	71	18
STRONG D5185153-C	DUBLEX	18,5	153	101	77	20
STRONG D5190153-C	DUBLEX	19	153	101	77	20
STRONG D5195153-C	DUBLEX	19,5	153	101	77	20
STRONG D5200153-C	DUBLEX	20	153	101	77	20

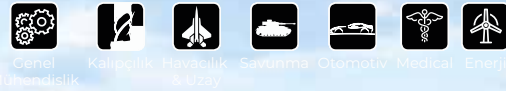


STRONG-DRILL-DKMS

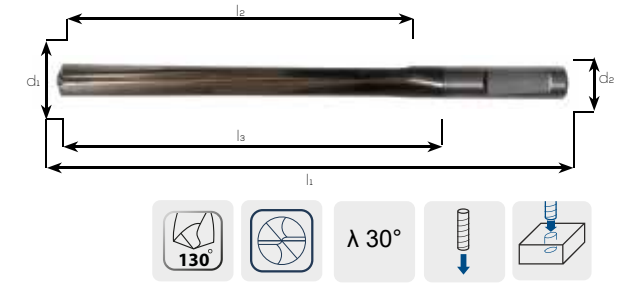


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG DKM5030066	TiAIN	3	66	28	23	6
STRONG DKM5031066	TiAIN	3,1	66	28	23	6
STRONG DKM5032066	TiAIN	3,2	66	28	23	6
STRONG DKM5033066	TiAIN	3,3	66	28	23	6
STRONG DKM5034066	TiAIN	3,4	66	28	23	6
STRONG DKM5035066	TiAIN	3,5	66	28	23	6
STRONG DKM5036066	TiAIN	3,6	66	28	23	6
STRONG DKM5037066	TiAIN	3,7	66	28	23	6
STRONG DKM5038082	TiAIN	3,8	82	36	29	6
STRONG DKM5039082	TiAIN	3,9	82	36	29	6
STRONG DKM5040082	TiAIN	4	82	36	29	6
STRONG DKM5041082	TiAIN	4,1	82	36	29	6
STRONG DKM5042082	TiAIN	4,2	82	36	29	6
STRONG DKM5043082	TiAIN	4,3	82	36	29	6
STRONG DKM5044082	TiAIN	4,4	82	36	29	6
STRONG DKM5045082	TiAIN	4,5	82	36	29	6
STRONG DKM5046082	TiAIN	4,6	82	36	29	6
STRONG DKM5047082	TiAIN	4,7	82	36	29	6
STRONG DKM5048082	TiAIN	4,8	82	44	35	6
STRONG DKM5049082	TiAIN	4,9	82	44	35	6
STRONG DKM5050082	TiAIN	5	82	44	35	6
STRONG DKM5051082	TiAIN	5,1	82	44	35	6
STRONG DKM5052082	TiAIN	5,2	82	44	35	6
STRONG DKM5053082	TiAIN	5,3	82	44	35	6
STRONG DKM5054082	TiAIN	5,4	82	44	35	6
STRONG DKM5055082	TiAIN	5,5	82	44	35	6
STRONG DKM5056082	TiAIN	5,6	82	44	35	6
STRONG DKM5057082	TiAIN	5,7	82	44	35	6
STRONG DKM5058082	TiAIN	5,8	82	44	35	6
STRONG DKM5059082	TiAIN	5,9	82	44	35	6
STRONG DKM5060082	TiAIN	6	82	44	35	6
STRONG DKM5061091	TiAIN	6,1	91	53	43	8
STRONG DKM5062091	TiAIN	6,2	91	53	43	8
STRONG DKM5063091	TiAIN	6,3	91	53	43	8
STRONG DKM5064091	TiAIN	6,4	91	53	43	8
STRONG DKM5065091	TiAIN	6,5	91	53	43	8
STRONG DKM5066091	TiAIN	6,6	91	53	43	8
STRONG DKM5067091	TiAIN	6,7	91	53	43	8
STRONG DKM5068091	TiAIN	6,8	91	53	43	8
STRONG DKM5069091	TiAIN	6,9	91	53	43	8
STRONG DKM5070091	TiAIN	7	91	53	43	8

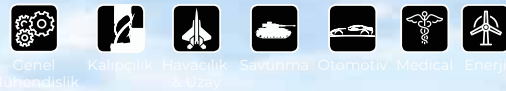


STRONG-DRILL-DKMS

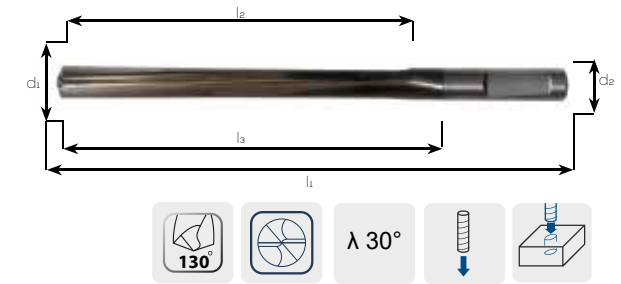


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG DKM5071091	TiAIN	7,1	91	53	43	8
STRONG DKM5072091	TiAIN	7,2	91	53	43	8
STRONG DKM5073091	TiAIN	7,3	91	53	43	8
STRONG DKM5074091	TiAIN	7,4	91	53	43	8
STRONG DKM5075091	TiAIN	7,5	91	53	43	8
STRONG DKM5076091	TiAIN	7,6	91	53	43	8
STRONG DKM5077091	TiAIN	7,7	91	53	43	8
STRONG DKM5078091	TiAIN	7,8	91	53	43	8
STRONG DKM5079091	TiAIN	7,9	91	53	43	8
STRONG DKM5080091	TiAIN	8	91	53	43	8
STRONG DKM5081103	TiAIN	8,1	103	61	49	10
STRONG DKM5082103	TiAIN	8,2	103	61	49	10
STRONG DKM5083103	TiAIN	8,3	103	61	49	10
STRONG DKM5084103	TiAIN	8,4	103	61	49	10
STRONG DKM5085103	TiAIN	8,5	103	61	49	10
STRONG DKM5086103	TiAIN	8,6	103	61	49	10
STRONG DKM5087103	TiAIN	8,7	103	61	49	10
STRONG DKM5088103	TiAIN	8,8	103	61	49	10
STRONG DKM5089103	TiAIN	8,9	103	61	49	10
STRONG DKM5090103	TiAIN	9	103	61	49	10
STRONG DKM5091103	TiAIN	9,1	103	61	49	10
STRONG DKM5092103	TiAIN	9,2	103	61	49	10
STRONG DKM5093103	TiAIN	9,3	103	61	49	10
STRONG DKM5094103	TiAIN	9,4	103	61	49	10
STRONG DKM5095103	TiAIN	9,5	103	61	49	10
STRONG DKM5096103	TiAIN	9,6	103	61	49	10
STRONG DKM5097103	TiAIN	9,7	103	61	49	10
STRONG DKM5098103	TiAIN	9,8	103	61	49	10
STRONG DKM5099103	TiAIN	9,9	103	61	49	10
STRONG DKM5100103	TiAIN	10	103	61	49	10
STRONG DKM5101118	TiAIN	10,1	118	71	56	12
STRONG DKM5102118	TiAIN	10,2	118	71	56	12
STRONG DKM5103118	TiAIN	10,3	118	71	56	12
STRONG DKM5104118	TiAIN	10,4	118	71	56	12
STRONG DKM5105118	TiAIN	10,5	118	71	56	12
STRONG DKM5106118	TiAIN	10,6	118	71	56	12
STRONG DKM5107118	TiAIN	10,7	118	71	56	12
STRONG DKM5108118	TiAIN	10,8	118	71	56	12
STRONG DKM5109118	TiAIN	10,9	118	71	56	12
STRONG DKM5110118	TiAIN	11	118	71	56	12

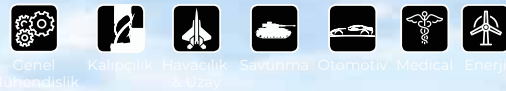


STRONG-DRILL-DKMS

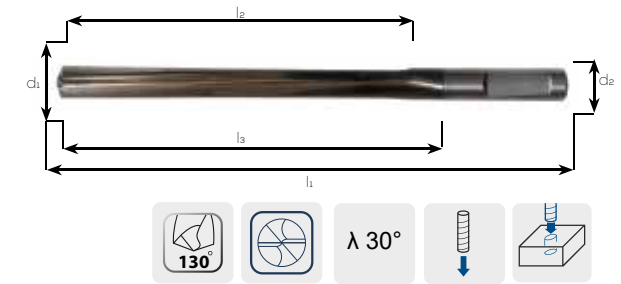


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG DKM511118	TiAIN	11,1	118	71	56	12
STRONG DKM5112118	TiAIN	11,2	118	71	56	12
STRONG DKM5113118	TiAIN	11,3	118	71	56	12
STRONG DKM5114118	TiAIN	11,4	118	71	56	12
STRONG DKM5115118	TiAIN	11,5	118	71	56	12
STRONG DKM5116118	TiAIN	11,6	118	71	56	12
STRONG DKM5117118	TiAIN	11,7	118	71	56	12
STRONG DKM5118118	TiAIN	11,8	118	71	56	12
STRONG DKM5119118	TiAIN	11,9	118	71	56	12
STRONG DKM5120118	TiAIN	12	118	71	56	12
STRONG DKM5121124	TiAIN	12,1	124	77	60	14
STRONG DKM5122124	TiAIN	12,2	124	77	60	14
STRONG DKM5123124	TiAIN	12,3	124	77	60	14
STRONG DKM5124124	TiAIN	12,4	124	77	60	14
STRONG DKM5125124	TiAIN	12,5	124	77	60	14
STRONG DKM5126124	TiAIN	12,6	124	77	60	14
STRONG DKM5127124	TiAIN	12,7	124	77	60	14
STRONG DKM5128124	TiAIN	12,8	124	77	60	14
STRONG DKM5129124	TiAIN	12,9	124	77	60	14
STRONG DKM5130124	TiAIN	13	124	77	60	14
STRONG DKM5131124	TiAIN	13,1	124	77	60	14
STRONG DKM5132124	TiAIN	13,2	124	77	60	14
STRONG DKM5133124	TiAIN	13,3	124	77	60	14
STRONG DKM5134124	TiAIN	13,4	124	77	60	14
STRONG DKM5135124	TiAIN	13,5	124	77	60	14
STRONG DKM5136124	TiAIN	13,6	124	77	60	14
STRONG DKM5137124	TiAIN	13,7	124	77	60	14
STRONG DKM5138124	TiAIN	13,8	124	77	60	14
STRONG DKM5139124	TiAIN	13,9	124	77	60	14
STRONG DKM5140124	TiAIN	14	124	77	60	14
STRONG DKM5141133	TiAIN	14,1	133	83	63	16
STRONG DKM5142133	TiAIN	14,2	133	83	63	16
STRONG DKM5143133	TiAIN	14,3	133	83	63	16
STRONG DKM5144133	TiAIN	14,4	133	83	63	16
STRONG DKM5145133	TiAIN	14,5	133	83	63	16
STRONG DKM5146133	TiAIN	14,6	133	83	63	16
STRONG DKM5147133	TiAIN	14,7	133	83	63	16
STRONG DKM5148133	TiAIN	14,8	133	83	63	16
STRONG DKM5149133	TiAIN	14,9	133	83	63	16
STRONG DKM5150133	TiAIN	15	133	83	63	16

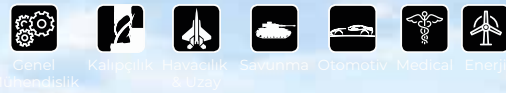


STRONG-DRILL-DKMS

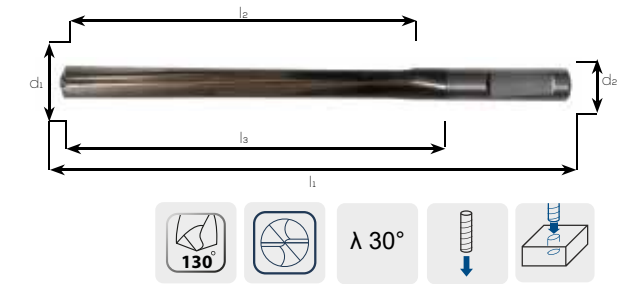


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG DKM5151133	TiAIN	15,1	133	83	63	16
STRONG DKM5152133	TiAIN	15,2	133	83	63	16
STRONG DKM5153133	TiAIN	15,3	133	83	63	16
STRONG DKM5154133	TiAIN	15,4	133	83	63	16
STRONG DKM5155133	TiAIN	15,5	133	83	63	16
STRONG DKM5156133	TiAIN	15,6	133	83	63	16
STRONG DKM5157133	TiAIN	15,7	133	83	63	16
STRONG DKM5158133	TiAIN	15,8	133	83	63	16
STRONG DKM5159133	TiAIN	15,9	133	83	63	16
STRONG DKM5160133	TiAIN	16	133	83	63	16
STRONG DKM5165143	TiAIN	16,5	143	93	71	18
STRONG DKM5170143	TiAIN	17	143	93	71	18
STRONG DKM5175143	TiAIN	17,5	143	93	71	18
STRONG DKM5180143	TiAIN	18	143	93	71	18
STRONG DKM5185153	TiAIN	18,5	153	101	77	20
STRONG DKM5190153	TiAIN	19	153	101	77	20
STRONG DKM5195153	TiAIN	19,5	153	101	77	20
STRONG DKM5200153	TiAIN	20	153	101	77	20

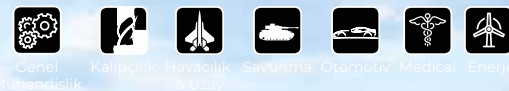


STRONG-DRILL-D8-C

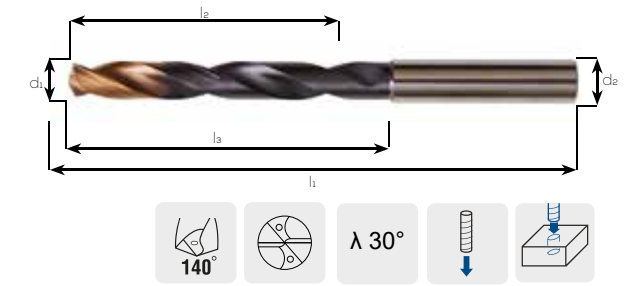


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu, silisyum karbür tozu ve ilave materyaller ile köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D8040097-C	DUBLEX	4	97	50	44	6
STRONG D8041097-C	DUBLEX	4,1	97	50	44	6
STRONG D8045097-C	DUBLEX	4,5	97	50	44	6
STRONG D8049097-C	DUBLEX	4,9	97	57	49	6
STRONG D8050097-C	DUBLEX	5	97	57	49	6
STRONG D8051097-C	DUBLEX	5,1	97	57	49	6
STRONG D8055097-C	DUBLEX	5,5	97	57	49	6
STRONG D8059097-C	DUBLEX	5,9	97	57	49	6
STRONG D8060097-C	DUBLEX	6	97	57	49	6
STRONG D8061106-C	DUBLEX	6,1	110	66	57	8
STRONG D8065106-C	DUBLEX	6,5	110	66	57	8
STRONG D8069106-C	DUBLEX	6,9	110	66	57	8
STRONG D8070106-C	DUBLEX	7	110	66	57	8
STRONG D8071116-C	DUBLEX	7,1	110	72	66	8
STRONG D8075116-C	DUBLEX	7,5	110	72	66	8
STRONG D8079116-C	DUBLEX	7,9	110	72	66	8
STRONG D8080116-C	DUBLEX	8	110	72	66	8
STRONG D8081139-C	DUBLEX	8,1	139	95	85	10
STRONG D8085139-C	DUBLEX	8,5	139	95	85	10
STRONG D8089139-C	DUBLEX	8,9	139	95	85	10
STRONG D8090139-C	DUBLEX	9	139	95	85	10
STRONG D8091139-C	DUBLEX	9,1	139	95	85	10
STRONG D8095139-C	DUBLEX	9,5	139	95	85	10
STRONG D8099139-C	DUBLEX	9,9	139	95	85	10
STRONG D8100139-C	DUBLEX	10	139	95	85	10
STRONG D8101163-C	DUBLEX	10,1	163	114	96	12
STRONG D8105165-C	DUBLEX	10,5	163	114	96	12
STRONG D8109163-C	DUBLEX	10,9	163	114	96	12
STRONG D8110163-C	DUBLEX	11	163	114	96	12
STRONG D8111163-C	DUBLEX	11,1	163	114	96	12
STRONG D8115163-C	DUBLEX	11,5	163	114	96	12
STRONG D8119163-C	DUBLEX	11,9	163	114	96	12
STRONG D8120163-C	DUBLEX	12	163	114	96	12
STRONG D8121182-C	DUBLEX	12,1	182	133	115	14
STRONG D8129182-C	DUBLEX	12,9	182	133	115	14
STRONG D8130182-C	DUBLEX	13	182	133	115	14
STRONG D8131182-C	DUBLEX	13,1	182	133	115	14
STRONG D8139182-C	DUBLEX	13,9	182	133	115	14
STRONG D8139182-C	DUBLEX	14	182	133	115	14

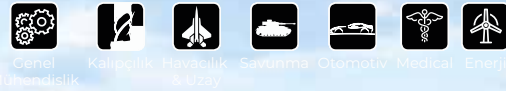


STRONG-DRILL-D8-C

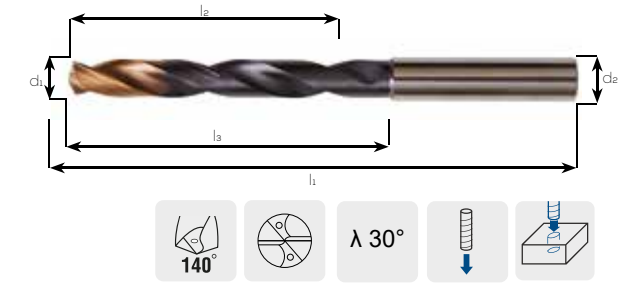


Tüm delik delme operasyonlarınızda yanınızdayız. İş parçasına özgün geometriyi köşe yuvarlama ve kaplama operasyonları ile birleştirdik.

Fındık kabuğu,
silisyum karbür
tozu ve ilave
materyaller ile
köşe yuvarlama.



Daha Yüksek Kesme Hızları
Daha Yüksek Takım Ömrü
Daha Kısa İşlem Süresi



KOD	KAPLAMA	d1/M7	l1	l2	l3	d2/h6
STRONG D8141204-C	DUBLEX	14,1	204	152	130	16
STRONG D8145204-C	DUBLEX	14,5	204	152	130	16
STRONG D8149204-C	DUBLEX	14,9	204	152	130	16
STRONG D8150204-C	DUBLEX	15	204	152	130	16
STRONG D8153204-C	DUBLEX	15,3	204	152	130	16
STRONG D8155204-C	DUBLEX	15,5	204	152	130	16
STRONG D8159204-C	DUBLEX	15,9	204	152	130	16
STRONG D8160204-C	DUBLEX	16	204	152	130	16
STRONG D8165223-C	DUBLEX	16,5	223	171	144	18
STRONG D8170223-C	DUBLEX	17	223	171	144	18
STRONG D8175223-C	DUBLEX	17,5	223	171	144	18
STRONG D8180223-C	DUBLEX	18	223	171	144	18
STRONG D8185244-C	DUBLEX	18,5	244	190	160	20
STRONG D8190244-C	DUBLEX	19	244	190	160	20
STRONG D8195244-C	DUBLEX	19,5	244	190	160	20
STRONG D8200244-C	DUBLEX	20	244	190	160	20

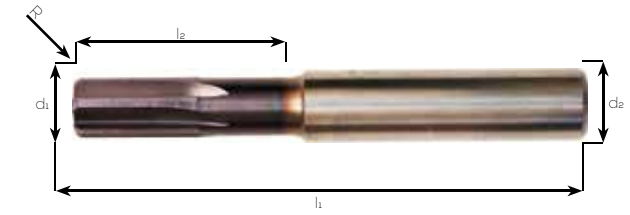


STRONG-RF



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STRONG-RF



KOD	KAPLAMA	d1	l1	l2	l3	d2	Z
RF503065	Mikro TiAlN	3	65	20	10	3	5
RF503082	Mikro TiAlN	3	82	30	15	3	5
RF504065	Mikro TiAlN	4	65	20	10	4	5
RF54082	Mikro TiAlN	4	82	30	15	4	5
RF505065	Mikro TiAlN	5	65	20	10	5	5
RF505082	Mikro TiAlN	5	82	15	30	5	5
RF506065	Mikro TiAlN	6	65	10	20	6	5
RF506082	Mikro TiAlN	6	82	15	30	6	5
RF608065	Mikro TiAlN	8	65	10	25	8	6
RF608082	Mikro TiAlN	8	82	15	30	8	6
RF608110	Mikro TiAlN	8	110	20	50	8	6
RF610072	Mikro TiAlN	10	82	20	40	10	6
RF610110	Mikro TiAlN	10	110	20	50	10	6
RF612082	Mikro TiAlN	12	82	20	40	12	6
RF612110	Mikro TiAlN	12	110	25	60	12	6
RF612150	Mikro TiAlN	12	150	30	60	12	6
RF614082	Mikro TiAlN	14	82	20	40	14	6
RF614110	Mikro TiAlN	14	110	30	60	14	6
RF614150	Mikro TiAlN	14	150	40	80	14	6
RF616110	Mikro TiAlN	16	110	30	60	16	6
RF616150	Mikro TiAlN	16	150	40	80	16	6
RF618110	Mikro TiAlN	18	110	30	60	18	6
RF618150	Mikro TiAlN	18	150	40	80	18	6
RF620110	Mikro TiAlN	20	110	30	60	20	6
RF620150	Mikro TiAlN	20	150	40	80	20	6



STRONG-RF

M SERİ

ISO KOD	Malzeme Material	Ø Çap Diameter	  	1,00 D	  	1,50 D	  	1,50 D			
			1,00 D		0,25 D		0,10 D				
M	Paslanmaz Alaşımli Çelikler Stainless Alloy steel	m/min	Vc: 50			Vc: 55			Vc: 60		
		D mm	fz mm/z	F mm/min	n rpm	fz mm/z	F mm/min	n rpm	fz mm/z	F mm/min	n rpm
		3	0,006	127	5308	0,007	163	5839	0,007	178	6369
		4	0,007	111	3981	0,009	158	4379	0,009	172	4777
		5	0,009	115	3185	0,013	182	3503	0,013	199	3822
		6	0,016	170	2654	0,016	187	2919	0,016	204	3185
		8	0,019	151	1990	0,021	184	2189	0,021	201	2389
		10	0,025	159	1592	0,028	196	1752	0,028	214	1911
		12	0,033	175	1327	0,042	245	1460	0,042	268	1592
		14	0,042	191	1137	0,042	210	1251	0,042	229	1365
		16	0,051	203	995	0,065	285	1095	0,065	311	1194
		18	0,063	223	885	0,075	292	973	0,075	318	1062
20	0,077	245	796	0,085	298	876	0,085	325	955		
S	TİTANYUM	m/min	Vc: 135			Vc: 155			Vc: 135		
		D mm	fz mm/z	F mm/min	n rpm	fz mm/z	F mm/min	n rpm	fz mm/z	F mm/min	n rpm
		3	0,014	803	14331	0,025	1645	16454	0,038	2743	18047
		4	0,015	645	10748	0,032	1580	12341	0,041	2220	13535
		5	0,024	825	8599	0,043	1698	9873	0,075	3248	10828
		6	0,025	717	7166	0,048	1580	8227	0,079	2851	9023
		8	0,042	903	5374	0,063	1555	6170	0,096	2599	6768
		10	0,052	894	4299	0,075	1481	4936	0,105	2274	5414
		12	0,062	889	3583	0,083	1366	4114	0,115	2075	4512
		14	0,075	921	3071	0,102	1439	3526	0,121	1872	3867
		16	0,079	849	2687	0,108	1333	3085	0,133	1800	3384
		18	0,083	793	2389	0,112	1229	2742	0,138	1660	3008
20	0,093	800	2150	0,114	1125	2468	0,145	1570	2707		

N/NL/NBL NB2/N3/ SERİ

ISO KOD	Malzeme Material	Ø Çap Diameter				1,00 D				
			1,00 D				AE			AP
N	Alüminyum Alaşımları Aluminium Alloys	m/min	Vc: 300				Vc: 400			
		D mm	fz mm/z	F mm/min	n rpm	fz mm/z	F mm/min	n rpm		
		3	0,051	6497	31847	0,051	8662	42463		
		4	0,055	5255	23885	0,055	7006	31847		
		5	0,061	4662	19108	0,061	6217	25478		
		6	0,069	4395	15924	0,069	5860	21231		
		8	0,075	3583	11943	0,075	4777	15924		
		10	0,085	3248	9554	0,085	4331	12739		
		12	0,092	2930	7962	0,092	3907	10616		
		14	0,098	2675	6824	0,098	3567	9099		
		16	0,102	2436	5971	0,102	3248	7962		
		18	0,105	2229	5308	0,105	2972	7077		
		20	0,108	2064	4777	0,114	2904	6369		
N	Bakır Alaşımları Copper Alloys	m/min	Vc: 200				Vc: 250			
		D mm	fz mm/z	F mm/min	n rpm	fz mm/z	F mm/min	n rpm		
		3	0,051	4331	21231	0,051	5414	26539		
		4	0,055	3503	15924	0,055	4379	19904		
		5	0,061	3108	12739	0,061	3885	15924		
		6	0,069	2930	10616	0,069	3662	13270		
		8	0,075	2389	7962	0,075	2986	9952		
		10	0,085	2166	6369	0,085	2707	7962		
		12	0,092	1953	5308	0,092	2442	6635		
		14	0,098	1783	4550	0,098	2229	5687		
		16	0,102	1624	3981	0,102	2030	4976		
		18	0,105	1486	3539	0,105	1858	4423		
		20	0,108	1376	3185	0,108	1720	3981		
N	Termoplastikler Thermoplastics	m/min	Vc: 250				Vc: 350			
		D mm	fz mm/z	F mm/min	n rpm	fz mm/z	F mm/min	n rpm		
		3	0,051	5414	26539	0,051	7580	37155		
		4	0,055	4379	19904	0,055	6131	27866		
		5	0,061	3885	15924	0,061	5439	22293		
		6	0,069	3662	13270	0,069	5127	18577		
		8	0,075	2986	9952	0,075	4180	13933		
		10	0,085	2707	7962	0,085	3790	11146		
		12	0,092	2442	6635	0,092	3418	9289		
		14	0,098	2229	5687	0,098	3121	7962		
		16	0,102	2030	4976	0,102	2842	6967		
		18	0,105	1858	4423	0,105	2601	6192		
		20	0,108	1720	3981	0,108	2408	5573		

P /PL /P ECO SERİSİ

ISO KOD	Malzeme Material	Ø Çap Diameter	1,00 D	0,25 D	0,10 D
P	Çelik 800 N / mm² Steel 800 N / mm²	m/min	Vc: 135		
		D mm	fz mm/z	F mm/min	n rpm
		3	0,014	803	14331
		4	0,015	645	10748
		5	0,024	825	8599
		6	0,025	717	7166
		8	0,042	903	5374
		10	0,052	894	4299
		12	0,062	889	3583
		14	0,075	921	3071
		16	0,079	849	2687
		18	0,083	793	2389
		20	0,093	800	2150
K	Döküm 1000 N / mm² Cast iron 1000 N / mm²	m/min	Vc: 135		
		D mm	fz mm/z	F mm/min	n rpm
		3	0,011	537	12208
		4	0,013	476	9156
		5	0,021	615	7325
		6	0,022	537	6104
		8	0,039	714	4578
		10	0,049	718	3662
		12	0,059	720	3052
		14	0,072	753	2616
		16	0,075	687	2289
		18	0,081	659	2035
		20	0,091	667	1831
P	Çelik 1300 N / mm² Steel 1300 N / mm²	m/min	Vc: 135		
		D mm	fz mm/z	F mm/min	n rpm
		3	0,01	340	8493
		4	0,011	280	6369
		5	0,021	428	5096
		6	0,022	374	4246
		8	0,035	446	3185
		10	0,045	459	2548
		12	0,052	442	2123
		14	0,068	495	1820
		16	0,071	452	1592
		18	0,076	430	1415
		20	0,086	438	1274
H	Kalıp Çelik Mold steel	m/min	Vc: 135		
		D mm	fz mm/z	F mm/min	n rpm
		3	0,021	401	4777
		4	0,025	358	3583
		5	0,041	470	2866
		6	0,045	430	2389
		8	0,061	437	1791
		10	0,073	418	1433
		12	0,083	396	1194
		14	0,091	373	1024
		16	0,098	351	896
		18	0,103	328	796
		20	0,111	318	717

DRILL SERİSİ					
ISO KOD	Malzeme Material	Ø Çap Diameter			
P	Çelik 800 N / mm ² Steel 800 N / mm ²	<i>m/min</i>	<i>Vc: 110</i>		
		D mm	fz mm/z	F mm/min	n rpm
		3	0,032	1495	11677
		4	0,033	1156	8758
		5	0,045	1261	7006
		6	0,065	1518	5839
		8	0,098	1717	4379
		10	0,121	1696	3503
		12	0,145	1693	2919
		14	0,151	1511	2502
		16	0,162	1419	2189
		18	0,172	1339	1946
		20	0,198	1387	1752
M	Paslanmaz Alaşımli Çelikler Stainless Alloy steel	<i>m/min</i>	<i>Vc: 60</i>		
		D mm	fz mm/z	F mm/min	n rpm
		3	0,032	815	6369
		4	0,033	631	4777
		5	0,045	688	3822
		6	0,065	828	3185
		8	0,098	936	2389
		10	0,121	925	1911
		12	0,145	924	1592
		14	0,151	824	1365
		16	0,162	774	1194
		18	0,172	730	1062
		20	0,198	757	955
S	Döküm 1000 N / mm ² Cast iron 1000 N / mm ²	<i>m/min</i>	<i>Vc: 100</i>		
		D mm	fz mm/z	F mm/min	n rpm
		3	0,032	1359	10616
		4	0,033	1051	7962
		5	0,045	1146	6369
		6	0,065	1380	5308
		8	0,098	1561	3981
		10	0,121	1541	3185
		12	0,145	1539	2654
		14	0,151	1374	2275
		16	0,162	1290	1990
		18	0,172	1217	1769
		20	0,198	1261	1592
P	Çelik 1300 N / mm ² Steel 1300 N / mm ²	<i>m/min</i>	<i>Vc: 80</i>		
		D mm	fz mm/z	F mm/min	n rpm
		3	0,032	1087	8493
		4	0,033	841	6369
		5	0,045	917	5096
		6	0,065	1104	4246
		8	0,098	1248	3185
		10	0,121	1233	2548
		12	0,145	1231	2123
		14	0,151	1099	1820
		16	0,162	1032	1592
		18	0,172	974	1415
		20	0,198	1009	1274
H	Isıl İşlem Görmüş Malzemeler Hard material	<i>m/min</i>	<i>Vc: 55</i>		
		D mm	fz mm/z	F mm/min	n rpm
		3	0,032	747	5839
		4	0,033	578	4379
		5	0,045	631	3503
		6	0,065	759	2919
		8	0,098	858	2189
		10	0,121	848	1752
		12	0,145	847	1460
		14	0,151	756	1251
		16	0,162	709	1095
		18	0,172	669	973
		20	0,198	694	876

STANDART MATKAP ve FREZELER DRILLS AND ENDMILLS

Kesme Hesapları ve Tanımlar / Cuttin Parameter Calculation & Definations Terminoloji ve Formüller / Terminology & Formulas

Devir / Rotation	Kesme Hızı / Cutting Speed
$n = \frac{Vc \times 1000}{\pi \times Dc} \text{ (RPM)}$	$Vc = \frac{n \times \pi \times Dc}{1000} \text{ (m/dak) / (m/min)}$
Tabla İlerlemesi / Feed Rate	Talaş Kaldırma / Chip Volume Ratio
$Vf = n \times Zn \times fz \text{ (mm/dak) / (mm/min)}$	$Q = \frac{ae \times ap \times vf}{1000} \text{ (cm}^3\text{/dak) / (cm}^3\text{/min)}$

ae = Radyal Kesme Genişliği (mm) / Radial Cutting Width (mm)

ap = Eksenel Kesme Derinliği (mm) / Axial Cutting Depth (mm)

Dc = Kesici Çapı (mm) / Cutting Diameter (mm)

f = Devir Başına İlerleme (mm/rev) Feed Per Revolution (mm/rev)

fz = Ağız Başına İlerleme (mm/dev) Feed Per Tooth

Zn = Ağız Sayısı / Number of Teeth

n = Devir / Rotation (RPM)

Q = Talaş Kaldırma Oranı (cm³/dak) / Chip volume ratio (cm³/min)

Vc = Kesme Hızı (cm³/dak) / Cutting Speed (cm³/min)

Vf = Tabla İlerlemesi (mm/dak) / Feed Rate (mm/min)



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Ostim/Ankara

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